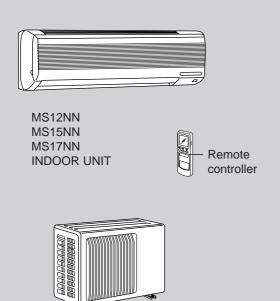


No. OB192

# **SERVICE MANUAL**

Wireless type Models

> MS09NW(WH) - MU09NW MS12NN (WH) - MU12NN MS15NN (WH) - MU15NN MS17NN (WH) - MU17NN





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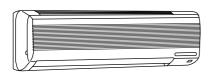
The Slim Line. From Mitsubishi Electric.



Mr.SLIM

Refer to our Service Manual OB202 when the indoor unit is used in the multi-system operation. Applied models are MS09NW and MS15NN.

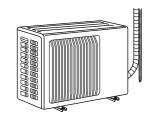
# **FEATURES**



MS12NN, MS15NN, MS17NN



LCD wireless remote controller



MU12NN, MU15NN, MU17NN

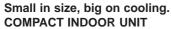
| Models | Cooling capacity   | SEER      |
|--------|--------------------|-----------|
| MS09NW | 8,500Btu/h         | 10.2      |
| MS12NN | 12,300/12,600Btu/h | 11.3/11.3 |
| MS15NN | 14,300/14,600Btu/h | 10.5/10.5 |
| MS17NN | 15,900/16,100Btu/h | 10.2/10.2 |

# NEW "I FEEL CONTROL" IN OUR LCD WIRELESS REMOTE CONTROLLER WITH ON/OFF PROGRAM TIMER

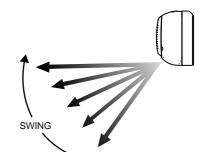
Mitsubishi Electric's new wireless remote controller incorporates a number of advanced features that provide even greater control and ease-to- use. It has a liquid crystal display which indicates such infomation as mode, fan speed and temperature selected as well as the programmed ON/OFF time. It is also equipped with "I Feel Control", a unique Mitsubishi Electric feature that allows the user to adjust the temperature to exactly the level he or she wants simply by tapping the button that describes present conditions: "Too Cool" or "Too Warm". The optimum temperature set this way is then memorized for immediate recall whenever the air conditioner is used again. And what's more, the new controller has been made more redesigned and easier to handle than before.

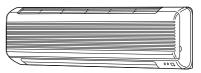
# Select desired air flow direction. REMOTE-CONTROL OPERATION MODE

Using the remote controller, you can select from five airflow settings to match room layout and the location of people. Also, you can set the vane to swing automatically.



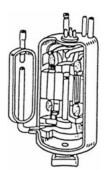
The sleek design of the NW/NN Series matches virtually any room layout. For instance, MS09NW is  $10^{13}/_{16} \times 32^1/_{16} \times 7^3/_{16}$  (H×W×D), which used to be  $14^3/_{16} \times 31^1/_8 \times 5^3/_8$ .







MS09NW



# **AUTO-RESTART FUNCTION**

The auto restart function restarts the equipment when power is restored following an outage automatically. Operation resumes in the mode in which the equipment was running immediately before the outage.

# HIGH PERFORMANCE ROTARY COMPRESSOR

The advanced design of Mitsubishi Electric's powerful and energyefficient rotary compressor results in lower operating costs and longer service life.

# **TECHNICAL CHANGES**

# MS09EW → MS09NW

1. Indoor unit has changed.

2

- (Outline dimension changes. 31-1/8"×5-3/8"×14-3/16"(W×D×H)→32-1/16"×7-3/16"×10-13/16(W×D×H)
- 2. Outdoor unit has changed.
  - (Outline dimension changes. 29-15/16"×9-1/16"×21-1/4"(W×D×H)→30-11/16"×10-1/16"×21-1/4"(W×D×H)) (Capillary tube, refrigerant and pipe had changed.)
- 3. Remote controller has changed. (The timer function was changed to the clock timer function.)
- 4. Indoor auto vane has been adopted.

# MS12EN, MS15EN → MS12NN, MS15NN

- 1. Indoor unit has changed.
  - (Outline dimension changes. 39-3/8"×7"×14-3/16"(W×D×H)→39-15/16"×7-1/2"×12-5/8"(W×D×H))
- 2. Outdoor unit has changed.
  - (Outline dimension changes. 33-1/2"×11-7/16"×23-7/8"(W×D×H)→33-7/16"×11-7/16"×23-13/16"(W×D×H)) (Capillary tube, refrigerant and pipe had changed.)
- 3. Remote controller has changed. (The timer function was changed to the clock timer function.)
- 4. The swing mode was addedd to indoor auto vane.

# MS17NN

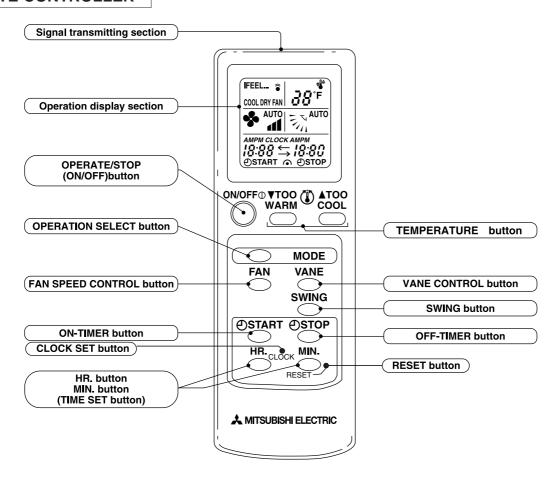
1. New Model

3

# PART NAMES AND FUNCTIONS

# MS09NW, MS12NN, MS15NN, MS17NN

# REMOTE CONTROLLER



# **INDOOR UNIT** MS09NW MS12NN MS15NN Front panel MS17NN Air inlet Air cleaning filter(option) (White bellows type) Deodorizing filter(option) (Gray sponge type) Remote control receiving section Horizontal vane Air filter Remote controller Vertical vanes Operation section Display section (When the front panel is opened) MS09NW MS09NW Operation Indicator lamp <del>-</del> Receiving section **Emergency operation switch** MS12NN, MS15NN, MS17NN MS12NN, MS15NN, MS17NN A MITSUBISHI ELECTRIC MIT. SLIM Operation Operation Indicator lamp **Emergency operation switch** Receiving section

# **OUTDOOR UNIT**

# MU12NN MU15NN MU17NN Air inlet Piping Drainage hose Air outlet Drain outlet

# 4

# **SPECIFICATIONS**

When MS09NW indoor unit is operating with MUM18NW and MUM30NN outdoor unit connected. (Please refer to the manual No.OB202 for MUM18NW and MUM30NN.)

| ITEM                   |                    | MODELS      | MS09NW                    | MS12NN                |  |  |
|------------------------|--------------------|-------------|---------------------------|-----------------------|--|--|
| Cooling capacity       | *1                 | Btu/h       | 8,500                     | 12,300/12,600         |  |  |
| Power consumption      | *1                 | W 840       |                           | 1,100/1,130           |  |  |
| EER [SEER]             | *1                 |             | 10.1 (10.2)               | 11.2/11.2 (11.3/11.3) |  |  |
| INDOOR UNIT MODE       | :L                 |             | MS09NW                    | MS12NN                |  |  |
| External finish        |                    |             | W                         | hite                  |  |  |
| Power supply           | V                  | , phase, Hz | 115,                      | 1, 60                 |  |  |
| Max. fuse size (time d |                    | Α           |                           |                       |  |  |
| Min. ampacity          |                    | Α           | 0.5                       | 0.6                   |  |  |
| Fan motor              |                    | F.L.A       | 0.37                      | 0.43                  |  |  |
| A: (I I AA II:         | Dry                | CFM         | 208-265-328               | 360-395-452           |  |  |
| Airflow Lo—Me—Hi       | Wet                | CFM         | 177-226-279               | 314-342-392           |  |  |
| Moisture removal       |                    | Pints/h     | 2.3                       | 3.2                   |  |  |
| Sound level Lo-Me-Hi   |                    | dB(A)       | 31-37-42                  | 36-39-42              |  |  |
| Cond. drain connectio  | n O.D.             | in.         | 5                         | 5/8                   |  |  |
|                        | W                  | in.         | 32-1/16                   | 39-15/16              |  |  |
| Dimensions             | D                  | in.         | 7-3/16                    | 7-1/2                 |  |  |
|                        | Н                  | in.         | 10-13/16                  | 12-5/8                |  |  |
| Weight                 |                    | lbs         | 18                        | 31                    |  |  |
| OUTDOOR UNIT MOI       | DEL                |             | MU09NW                    | MU12NN                |  |  |
| External finish        |                    |             | Munsell 5Y6.5/1           |                       |  |  |
| Power supply           | V                  | , phase, Hz | 115, 1, 60 208/230, 1, 60 |                       |  |  |
| Max. fuse size (time d |                    | Α           | 15                        |                       |  |  |
| Min. ampacity          |                    | Α           | 14 12                     |                       |  |  |
| Fan motor              |                    | F.L.A       | 0.66                      | 0.52                  |  |  |
|                        | Model              |             | KH122WES                  | RH167NHDT             |  |  |
| •                      | Winding resistance | (at 68°F) Ω | C-R 0.98 C-S 2.21         | C-R 2.16 C-S 3.11     |  |  |
| Compressor             |                    | R.Ĺ.A       | 10                        | 9                     |  |  |
|                        |                    | L.R.A       | 37                        | 29                    |  |  |
| Refrigerant control    |                    |             | Capillary tube            |                       |  |  |
| Sound level            |                    | dB(A)       | 46                        | 52                    |  |  |
|                        | W                  | in.         | 30-11/16                  | 33-7/16               |  |  |
| Dimensions             | D                  | in.         | 10-1/16                   | 11/7/16               |  |  |
|                        | Н                  | in.         | 21-1/4                    | 23-13/16              |  |  |
| Weight                 |                    | lbs         | 64                        | 92                    |  |  |
| REMOTE CONTROLL        | _ER                |             |                           | ess type              |  |  |
| Control voltage (by bu |                    |             |                           | / DC                  |  |  |
| REFRIGERANT PIPIN      |                    |             |                           | (optional parts)      |  |  |
|                        | Liquid             | in.         |                           | /4                    |  |  |
| Pipe size              | Gas                | in.         | 3/8                       | 5/8                   |  |  |
| • • • • • • •          | Indoor             |             |                           | ared                  |  |  |
| Connection method      | Outdoor            |             |                           | ared                  |  |  |
|                        |                    |             | Max. 25                   |                       |  |  |
| Between the indoor     | Height difference  | ft          | Ma                        | X. 25                 |  |  |

Notes \*1 : Rating conditions (cooling) — Indoor : 80°FDB, 67°FWB, Outdoor : 95°FDB, 75°FWB

# **Operating Range**

|         |         | Indoor intake air temperature | Outdoor intake air temperature |
|---------|---------|-------------------------------|--------------------------------|
| Cooling | Maximum | 95°FDB, 71°FWB                | 115°FDB                        |
|         | Minimum | 67°FDB, 57°FWB                | 67°FDB                         |

When MS15NN indoor unit is operating with MUM30NN outdoor unit connected. (Please refer to the manual No.OB202 for MUM30NN.)

| ITEM                   |  | MODELS        | MS15NN                | MS17NN                |  |  |
|------------------------|--|---------------|-----------------------|-----------------------|--|--|
| Cooling capacity       | *1   | Btu/h         | 14,300/14,600         | 15,900/16,100         |  |  |
| Power consumption      | *1   | W             | 1,370/1,400           | 1,570/1,600           |  |  |
| EER [SEER]             | *1   |               | 10.4/10.4 (10.5/10.5) | 10.1/10.1 (10.2/10.2) |  |  |
| INDOOR UNIT MODE       | iL .   |               | MS15NN                | MS17NN                |  |  |
| External finish        |  |               | Whi                   | ite                   |  |  |
| Power supply           | V  | /, phase, Hz  | 115, 1                | 1, 60                 |  |  |
| Max. fuse size (time d |  | Α             | 15                    |                       |  |  |
| Min. ampacity          | ,  | А             | 0.6                   | 0.7                   |  |  |
| Fan motor              |  | F.L.A         | 0.43                  | 0.51                  |  |  |
| A: (I I BA II:         | Dry  | CFM           | 360-395-452           | 406-441-491           |  |  |
| Airflow Lo—Me—Hi       | Wet  | CFM           | 293-321-367           | 346-374-417           |  |  |
| Moisture removal       |  | Pints/h       | 4.7                   | 5.1                   |  |  |
| Sound level Lo-Me-Hi   |  | dB(A)         | 36-39-42              | 40-43-45              |  |  |
| Cond. drain connectio  |  | in.           | 5/8                   |                       |  |  |
|                        | W  | in.           | 39-15                 |                       |  |  |
| Dimensions             | D  | in.           | 7-1                   |                       |  |  |
|                        | Н  | in.           | 12-5                  |                       |  |  |
| Weight                 | 1  | lbs           | 31                    |                       |  |  |
| OUTDOOR UNIT           |  |               | MU15NN                | MU17NN                |  |  |
| External finish        |  |               | Munsell 5Y6.5/1       |                       |  |  |
| Power supply           | V  | /, phase, Hz  | 208/230, 1, 60        |                       |  |  |
| Max. fuse size (time d |  | Α             | 20                    |                       |  |  |
| Min. ampacity          | J. G. J. | A             | 14 15                 |                       |  |  |
| Fan motor              |  | F.L.A         | 0.52                  |                       |  |  |
|                        | Model  | 1 .2.7 (      | RH207NHDT             | RH231NHDT             |  |  |
|                        | Winding resistance                           | e (at 68°F) Ω | C-R 1.68 C-S 2.78     | C-R 1.65 C-S 2.67     |  |  |
| Compressor             | Trinaing recicianes                          | R.L.A         | 10                    | 11                    |  |  |
|                        |  | L.R.A         | 35                    | 38                    |  |  |
| Refrigerant control    |  | L.11./1       | Capillary tube        |                       |  |  |
| Sound level            |  | dB(A)         | 52                    | 52                    |  |  |
|                        | W  | in.           | 33-7                  |                       |  |  |
| Dimensions             | D  | in.           | 11-7                  |                       |  |  |
| 20101010               | Н  | in.           | 23-13                 |                       |  |  |
| Weight                 | 1  | lbs           | 92                    | 97                    |  |  |
| REMOTE CONTROLL        | FR   | 100           | Wireles               | <u> </u>              |  |  |
| Control voltage (by bu |  |               | 12V                   |                       |  |  |
| REFRIGERANT PIPIN      |  |               | Not supplied (c       |                       |  |  |
|                        | Liquid                                       | in.           | 1/4 1/4               |                       |  |  |
| Pipe size              | Gas  | in.           | 5/8                   |                       |  |  |
|                        | Indoor                                       |               | Flar                  |                       |  |  |
| Connection method      | Outdoor                                      |               | Flar                  |                       |  |  |
| Between the indoor     | Height difference                            | ft            | <br>Max.              |                       |  |  |
|                        | Piping length                                |               |                       |                       |  |  |
| & outdoor units        | Piping length                                |               | Max.                  | 43                    |  |  |

Notes \*1 : Rating conditions (cooling) — Indoor : 80°FDB, 67°FWB, Outdoor : 95°FDB, 75°FWB

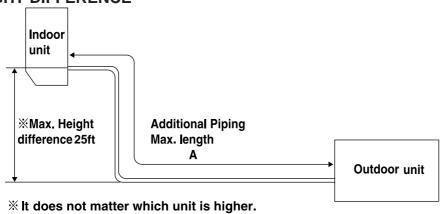
# Operating Range

|         |         | Indoor intake air temperature | Outdoor intake air temperature |
|---------|---------|-------------------------------|--------------------------------|
| Cooling | Maximum | 95°FDB, 71°FWB                | 115°FDB                        |
| Cooling | Minimum | 67°FDB, 57°FWB                | 67°FDB                         |

# MAX. REFRIGERANT PIPING LENGTH

| Modele                     | Additional piping | Piping size | Length of connecting pipe : in. |             |              |
|----------------------------|-------------------|-------------|---------------------------------|-------------|--------------|
| Models Max. length : ft A  |                   | Gas         | Liquid                          | Indoor unit | Outdoor unit |
| MS09NW                     |                   | φ 3/8       |                                 |             |              |
| MS12NN<br>MS15NN<br>MS17NN | 49                | φ 5/8       | ø 1/4                           | 16-15/16    | 0            |

# MAX. HEIGHT DIFFERENCE



**DATA** 5

# **MS09NW, MS12NN, MS15NN, MS17NN**

# 1. PERFORMANCE DATA

# 1) COOLING CAPACITY

|        | Indoor air |      |      |      |      |      | Outdoo | or intake | air DB t | emperat | ure(°F) |      |      |      |     |      |
|--------|------------|------|------|------|------|------|--------|-----------|----------|---------|---------|------|------|------|-----|------|
| Models | IWB        |      | 75   |      |      | 85   |        |           | 95       |         |         | 105  |      |      | 115 |      |
|        | (°F)       | TC   | SHC  | TPC  | TC   | SHC  | TPC    | TC        | SHC      | TPC     | TC      | SHC  | TPC  | TC   | SHC | TPC  |
|        | 71         | 10.4 | 5.9  | 0.75 | 9.7  | 5.5  | 0.82   | 9.1       | 5.2      | 0.88    | 8.5     | 4.8  | 0.93 | 7.8  | 4.4 | 0.97 |
| MS09NW | 67         | 9.9  | 6.9  | 0.71 | 9.2  | 6.4  | 0.78   | 8.5       | 6.0      | 0.84    | 7.9     | 5.5  | 0.89 | 7.3  | 5.1 | 0.93 |
|        | 63         | 9.3  | 7.7  | 0.67 | 8.6  | 7.2  | 0.74   | 8.0       | 6.7      | 0.80    | 7.3     | 6.1  | 0.86 | 6.6  | 5.5 | 0.89 |
|        | 71         | 15.4 | 11.6 | 1.01 | 14.4 | 8.3  | 1.10   | 13.5      | 7.8      | 1.19    | 12.6    | 7.3  | 1.25 | 11.6 | 6.7 | 1.30 |
| MS12NN | 67         | 14.6 | 10.4 | 0.95 | 13.6 | 9.7  | 1.05   | 12.6      | 8.9      | 1.13    | 11.7    | 8.3  | 1.20 | 10.8 | 7.6 | 1.25 |
|        | 63         | 13.7 | 8.9  | 0.90 | 12.7 | 10.7 | 1.00   | 11.8      | 10.0     | 1.08    | 10.8    | 9.1  | 1.15 | 9.8  | 8.3 | 1.20 |
|        | 71         | 17.9 | 9.2  | 1.25 | 16.7 | 8.6  | 1.37   | 15.7      | 8.1      | 1.47    | 14.6    | 7.5  | 1.55 | 13.4 | 6.9 | 1.61 |
| MS15NN | 67         | 16.9 | 11.0 | 1.18 | 15.8 | 10.2 | 1.30   | 14.6      | 9.5      | 1.40    | 13.6    | 8.8  | 1.48 | 12.5 | 8.1 | 1.55 |
|        | 63         | 15.9 | 12.5 | 1.12 | 14.7 | 11.6 | 1.24   | 13.7      | 10.8     | 1.34    | 12.5    | 9.8  | 1.43 | 11.4 | 8.9 | 1.48 |
|        | 71         | 19.7 | 10.2 | 1.42 | 18.4 | 9.5  | 1.56   | 17.3      | 8.9      | 1.68    | 16.1    | 8.3  | 1.77 | 14.8 | 7.7 | 1.84 |
| MS17NN | 67         | 18.7 | 12.1 | 1.34 | 17.4 | 11.3 | 1.48   | 16.1      | 10.5     | 1.60    | 15.0    | 9.7  | 1.70 | 13.8 | 8.9 | 1.78 |
|        | 63         | 17.5 | 13.7 | 1.28 | 16.3 | 12.7 | 1.42   | 15.1      | 11.9     | 1.53    | 13.8    | 10.8 | 1.63 | 12.6 | 9.8 | 1.70 |

Notes 1.IWB : Intake air wet-bulb temperature. TC : Total Capacity (x10³ Btu/h), SHC : Sensible Heat Capacity (x10³ Btu/h) TPC : Total Power Consumption (kW)

2. SHC is based on 80°F of indoor intake air DB temperature.

# 2) COOLING CAPACITY CORRECTIONS

| Models | Refrigerant piping length (one way) |       |       |  |  |  |  |  |  |
|--------|-------------------------------------|-------|-------|--|--|--|--|--|--|
| wodels | 25ft (std)                          | 40ft  | 49ft  |  |  |  |  |  |  |
| MS09NW | 1.0                                 | 0.954 | 0.927 |  |  |  |  |  |  |
| MS12NN | 1.0                                 | 0.954 | 0.927 |  |  |  |  |  |  |
| MS15NN | 1.0                                 | 0.954 | 0.927 |  |  |  |  |  |  |
| MS17NN | 1.0                                 | 0.954 | 0.927 |  |  |  |  |  |  |

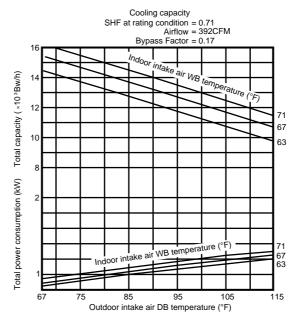
# 2. PERFORMANCE CURVE

NOTE: A point on the curve shows the reference point.

# MS09NW MU09NW

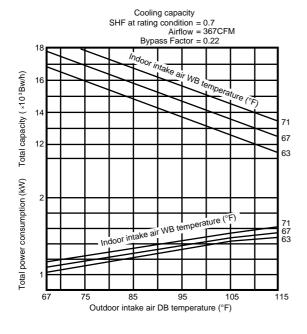
# Cooling capacity SHF at rating condition = 0.7 Airflow = 279CFM Bypass Factor = 0.26 12 Indoor intake air WB temperature (°F) 13 Indoor intake air WB temperature (°F) 14 15 Outdoor intake air DB temperature (°F)

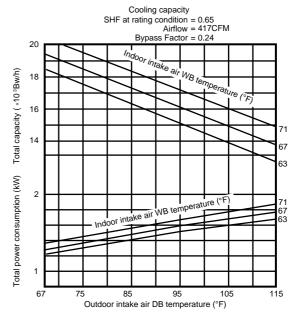
# MS12NN MU12NN



MS15NN MU15NN

# MS17NN MU17NN

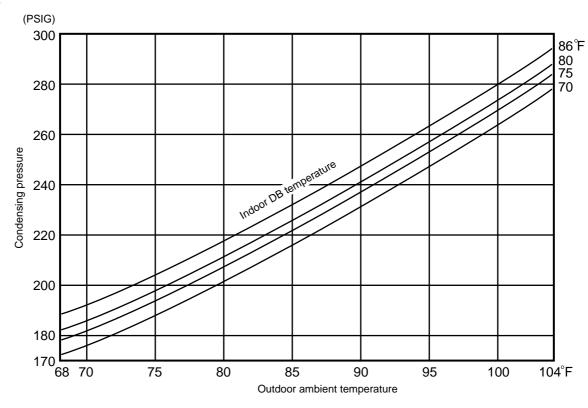




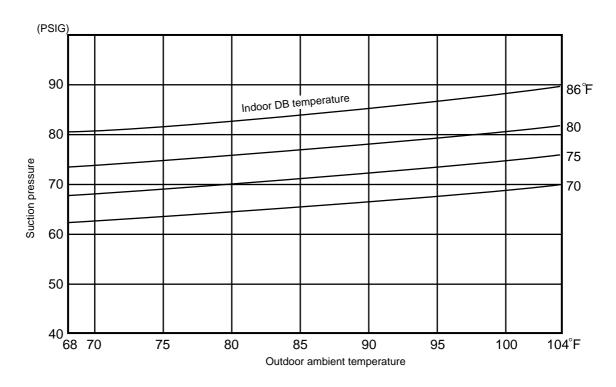
# 3. CONDENSING PRESSURE AND SUCTION PRESSURE

Data is based on the condition of indoor humidity 50%. Air flow should be set at Hi. A point on the curve shows the reference point

# **MU09NW**

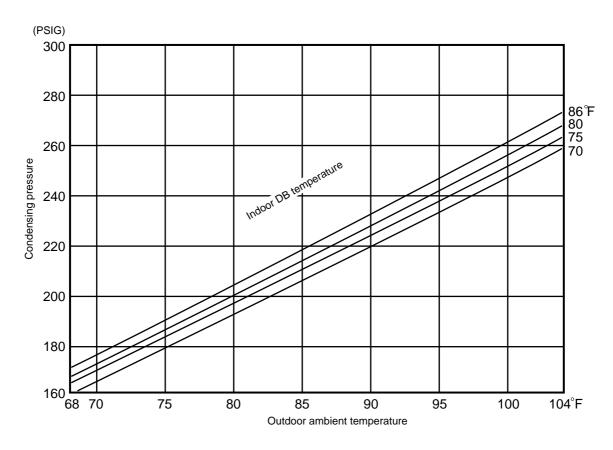


# **MU09NW**

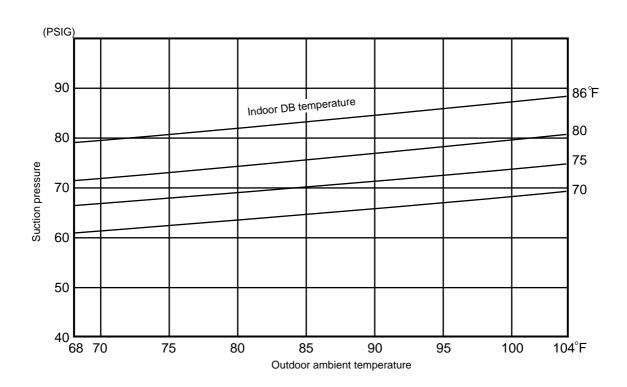


Data is based on the condition of indoor humidity 50%. Air flow should be set at Hi. A point on the curve shows the reference point

# MU12NN

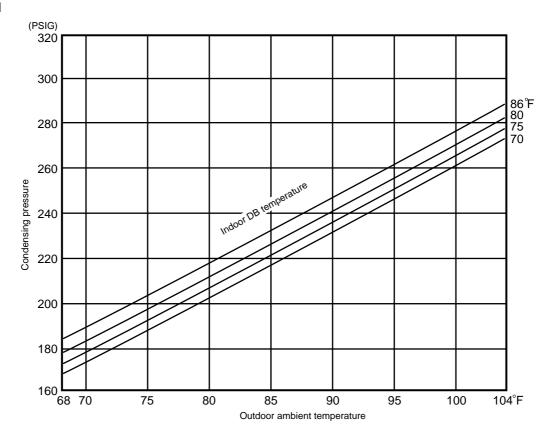


# MU12NN

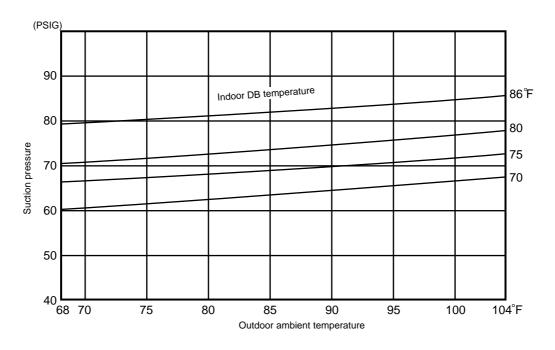


Data is based on the condition of indoor humidity 50%. Air flow should be set at Hi. A point on the curve shows the reference point

# MU15NN

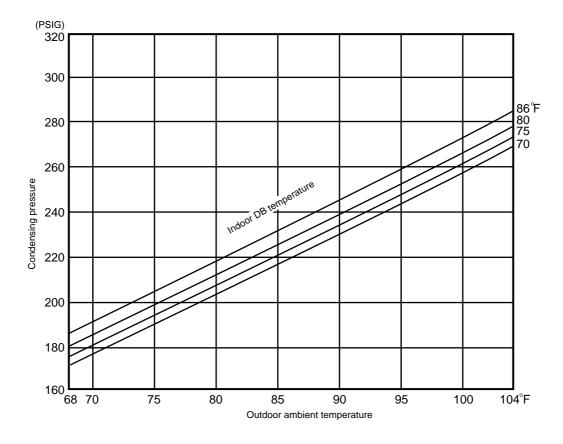


# MU15NN

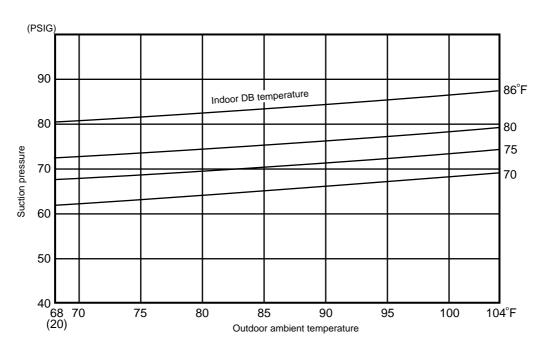


Data is based on the condition of indoor humidity 50%. Air flow should be set at Hi. A point on the curve shows the reference point

# **MU17NN**



# **MU17NN**

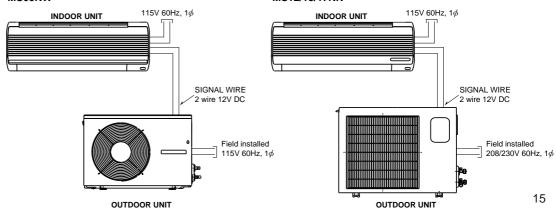


# 4. STANDARD OPERATION DATA

|                     | Model                       |           |         | MS09NW     | MS12NN         | MS15NN         | MS17NN         |  |
|---------------------|-----------------------------|-----------|---------|------------|----------------|----------------|----------------|--|
|                     | Item                        |           | Unit    | Cooling    | Cooling        | Cooling        | Cooling        |  |
|                     | Capacity                    |           | Btu / h | 8,500      | 12,300/12,600  | 14,300/14,600  | 15,900/16,100  |  |
| Total               | SHF<br>Input                |           | _       | 0.7        | 0.71           | 0.65           | 0.65           |  |
|                     |                             |           | kW      | 0.84       | 1.10/1.13      | 1.37/1.40      | 1.57/1.60      |  |
|                     | INDOOR UNIT MODEL           | ·         |         | MS09NW     | MS12NN         | MS15NN         | MS17NN         |  |
|                     | Power supply (V, phase, Hz) | )         |         | 115, 1, 60 | 115, 1, 60     | 115, 1, 60     | 115, 1, 60     |  |
|                     | Input                       |           | kW      | 0.035      | 0.047          | 0.047          | 0.054          |  |
|                     | Fan current                 |           | Α       | 0.34       | 0.41           | 0.41           | 0.47           |  |
| Electrical circuit  | OUTDOOR UNIT MODEL          |           |         | MU09NW     | MU12NN         | MU15NN         | MU17NN         |  |
|                     | Power supply (V, phase, Hz) | )         |         | 115, 1, 60 | 208/230, 1, 60 | 208/230, 1, 60 | 208/230, 1, 60 |  |
|                     | Input                       |           | kW      | 0.805      | 1.053/1.083    | 1.323/1.353    | 1.516/1.546    |  |
|                     | Comp. current               |           | Α       | 6.49       | 4.71/4.31      | 6.01/5.51      | 7.01/6.41      |  |
|                     | Fan current                 |           | Α       | 0.66       | 0.49           | 0.49           | 0.49           |  |
|                     | Condensing pressure         |           | psi-G   | 259        | 243            | 256            | 252            |  |
|                     | Suction pressure            |           | psi-G   | 80         | 78             | 77             | 77             |  |
|                     | Discharge temperature       | nperature |         | 161        | 157            | 166            | 174            |  |
| Refrigerant circuit | Condensing temperature      |           | °F      | 117        | 112            | 116            | 114            |  |
| circuit             | Suction temperature         |           | °F      | 49         | 48             | 48             | 46             |  |
|                     | Comp. shell bottom temp     |           | °F      | 137        | 140            | 154            | 160            |  |
|                     | Ref. pipe length            |           | ft      | 25         | 25             | 25             | 25             |  |
|                     | Refrigerant charge          |           | _       | 2 lbs 2oz  | 2 lbs 14 oz    | 2 lbs 14 oz    | lbs oz         |  |
|                     | Intoko oir tomporatura      | DB        | °F      | 80         | 80             | 80             | 80             |  |
|                     | Intake air temperature      | WB        | °F      | 67         | 67 67          |                | 67             |  |
| Indoor              | Diagharga air tamparatura   | DB        | °F      | 60         | 58             | 55             | 56             |  |
| unit                | Discharge air temperature   | WB        | °F      | 57         | 56             | 54             | 54             |  |
|                     | Fan speed rp                |           |         | 1,230      | 1,200          | 1,200          | 1,290          |  |
| Airflow (Hi)        |                             |           | CFM     | 279        | 392            | 367            | 417            |  |
|                     | Intoko oir tomporatura      | DB        | °F      | 95         | 95             | 95             | 95             |  |
| Outdoor             | Intake air temperature      | WB        | °F      | _          | _              | _              | _              |  |
| unit                | Fan speed High / Low        |           | rpm     | 780        | 830/900        | 830/900        | 830/900        |  |
|                     | Airflow                     |           | CFM     | 1,024      | 1,324/1,430    | 1,324/1,430    | 1,288/1,394    |  |

# POWER SUPPLY MS09NW

# MS12/15/17NN



# 5. OPERATING RANGE

# (1) POWER SUPPLY

|              | Models                               | Rating           | Guaranteed Voltage            |
|--------------|--------------------------------------|------------------|-------------------------------|
| Indoor unit  | MS09NW<br>MS12NN<br>MS15NN<br>MS17NN | 115V 60Hz 1φ     | Min. 103V — Max. 127V         |
| Outdoor unit | MU09NW                               |                  |                               |
| Outdoor unit | MU12NN<br>MU15NN<br>MU17NN           | 208/230V 60Hz 1∳ | Min. 198V 208V 230V Max. 253V |

# (2) OPERATION

| Function      | Intake air temperature | Ind     | oor     | Outdoor |         |  |
|---------------|------------------------|---------|---------|---------|---------|--|
|               | Condition              | DB (°F) | WB (°F) | DB (°F) | WB (°F) |  |
|               | Standard temperature   | 80      | 67      | 95      |         |  |
| O a a line as | Maximum temperature    | 95      | 71      | 115     | _       |  |
| Cooling       | Minimum temperature    | 67      | 57      | 67      | _       |  |
|               | Maximum humidity       | 78%     |         | _       | _       |  |

# 6. OUTLET AIR SPEED AND COVERAGE RANGE

| Model     | Function | Air flow<br>(CFM) |     | Coverage range (ft) |
|-----------|----------|-------------------|-----|---------------------|
| MS09NW    | Dry      | 328               | 0.1 | 25.6                |
| MSOSIAVV  | Wet      | 279               | 0.1 | 21.8                |
| MC4ONN    | Dry      | 452               | 0.1 | 29.2                |
| MS12NN    | Wet      | 392               | 0.1 | 25.5                |
| MC45NN    | Dry      | 452               | 0.1 | 29.2                |
| MS15NN    | Wet      | 367               | 0.1 | 23.9                |
| MS17NN    | Dry      | 491               | 0.1 | 31.7                |
| INIOTANIN | Wet      | 417               | 0.1 | 27.0                |

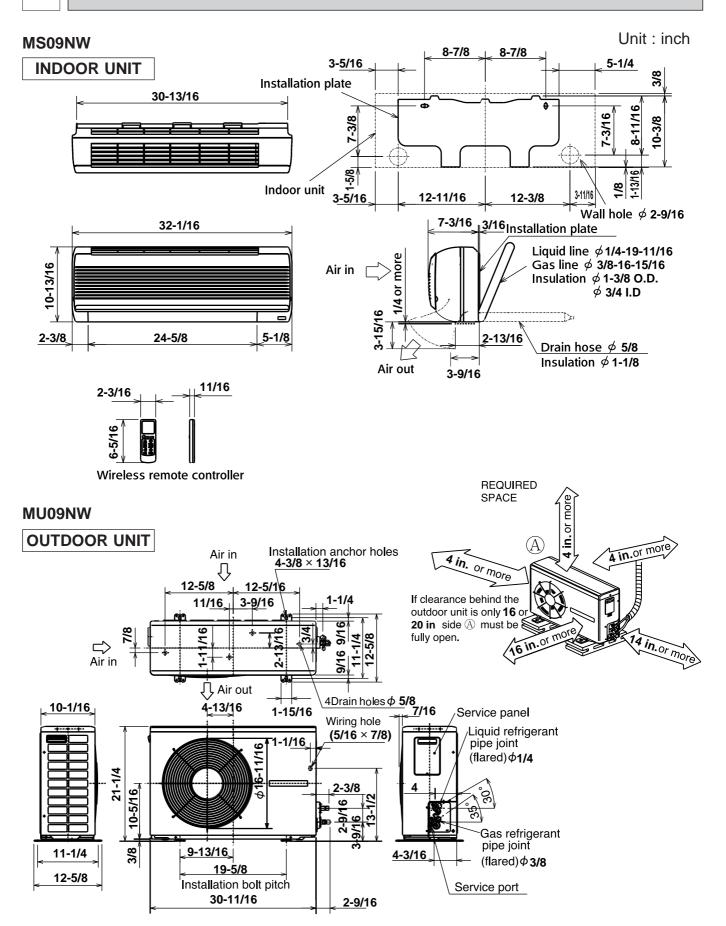
The air coverage range is the value up to the position where the air speed is 1 ft/sec, when air is blown out horizontally from the unit properly at the High speed position.

The coverage range should be used only as a general guideline since it varies according to the size of the room and furniture arranged in the room.

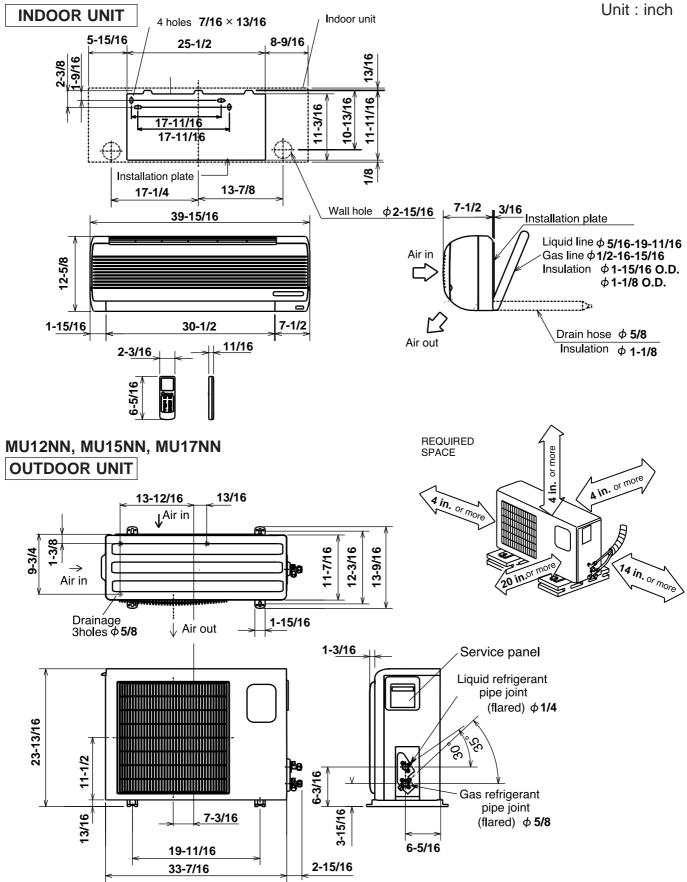
# 7. ADDITIONAL REFRIGERANT CHARGE (R-22(oz))

| Model            | Outdoor unit               | Refrigerant piping length (one way) |      |      |      |      |      |
|------------------|----------------------------|-------------------------------------|------|------|------|------|------|
| Model            | precharged<br>(up to 25ft) | 25ft                                | 30ft | 33ft | 40ft | 45ft | 49ft |
| MS09NW<br>MU09NW | 2 lbs 2 oz                 |                                     |      |      | 2    | 2    | 3    |
| MS12NN<br>MU12NN | 2 lbs 14 oz                | 0                                   | 4    | 4    |      |      |      |
| MS15NN<br>MU15NN | 2 lbs 14 oz                | 0                                   | 1    | 1    |      |      |      |
| MS17NN<br>MU17NN | 3lbs                       |                                     |      |      |      |      |      |

# **OUTLINES AND DIMENSIONS**



# MS12NN, MS15NN, MS17NN



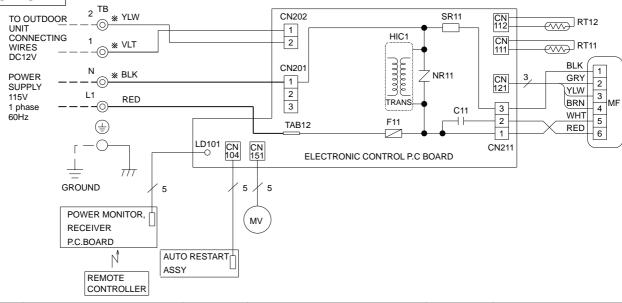
# 7

# **WIRING DIAGRAM**

# MS09NW

# MODEL WIRING DIAGRAM

# **INDOOR UNIT**

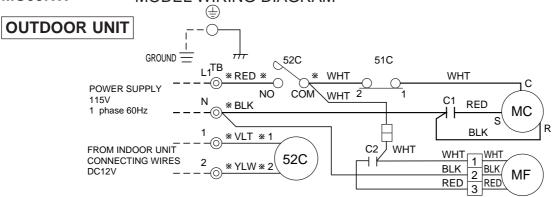


| SYMBOL | NAME                 | SYMBOL | MBOL NAME                   |      | NAME              |
|--------|----------------------|--------|-----------------------------|------|-------------------|
| C11    | INDOOR FAN CAPACITOR | NR11   | VARISTOR                    | TB   | TERMINAL BLOCK    |
| HIC1   | DC/DC CONVERTER      | RT11   | ROOM TEMPERATURE THERMISTOR | MV   | VANE MOTOR        |
| F11    | FUSE(3.0A)           | RT12   | INDOOR COIL THERMISTOR      | SR11 | SOLID STATE RELAY |
| MF     | INDOOR FAN MOTOR     |        |                             |      |                   |

- NOTE:1. For the outdoor electric wiring, refer to the outdoor unit electric wiring diagram .
  - 2. Use copper conductors only.(For field wiring)
  - 3. Symbols below indicate.
  - ©: Terminal block, \_\_\_\_: Connector

# MU09NW

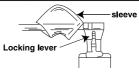
# MODEL WIRING DIAGRAM



| SYMBOL | NAME                  | SYMBOL NAME |                              | SYMBOL | NAME           |
|--------|-----------------------|-------------|------------------------------|--------|----------------|
| C1     | COMPRESSOR CAPACITOR  | MF          | OUTDOOR FAN MOTOR            | TB1    | TERMINAL BLOCK |
| C2     | OUTDOOR FAN CAPACITOR | MC          | COMPRESSOR(INNER THERMOSTAT) |        |                |
| 51C    | OVERCURRENT RELAY     | 52C         | COMPRESSOR CONTACTOR         |        |                |

NOTE:1. Use copper conductors only.(For field wiring)

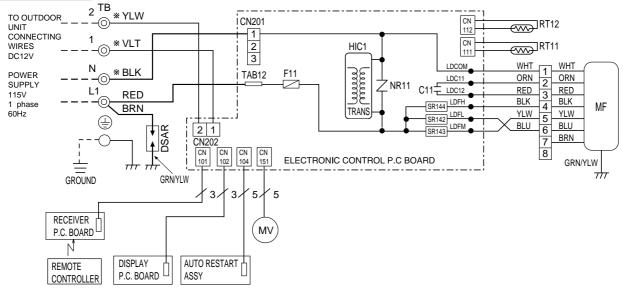
- 2. "\*"show the terminals with a lock mechanism, so they can not be removed when you pull the lead wire.
  - Be sure to pull the wire by pushing the locking lever(projected part) of the terminal with a finger.
- 3. Symbols below indicate.
- ©: Terminal block, \_\_\_\_\_: Connector



1.Slide the sleeve.
2.Pull the wire while pushing the locking lever.

# MS12NN, MS15NN, MS17NN MODELS WIRING DIAGRAM

# **INDOOR UNIT**

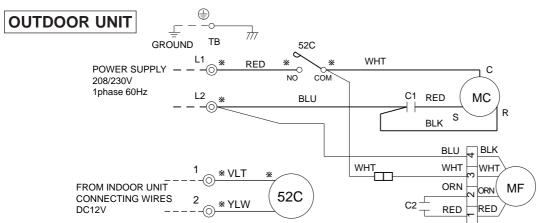


| SYMBOL | NAME                 | SYMBOL      | NAME                        | SYMBOL | NAME           |
|--------|----------------------|-------------|-----------------------------|--------|----------------|
| C11    | INDOOR FAN CAPACITOR | NR11        | VARISTOR                    | TB     | TERMINAL BLOCK |
| HIC1   | DC/DC CONVERTER      | RT11        | ROOM TEMPERATURE THERMISTOR | MV     | VANE MOTOR     |
| F11    | FUSE(3.0A)           | RT12        | INDOOR COIL THERMISTOR      | DSAR   | SURGE ABSORBER |
| MF     | INDOOR FAN MOTOR     | SR142~SR144 | SOLID STATE RELAY           |        |                |

NOTE:1. For the outdoor electric wiring refer to the outdoor unit electric wiring diagram for servicing.

- 2. Use copper conductors only.(For field wiring)
- 3. Symbols below indicate.
- ©: Terminal block, \_\_\_\_: Connector

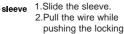
# MU12NN, MU15NN, MU17NN MODELS WIRING DIAGRAM



| SYMBOL | NAME                  | SYMBOL | NAME                                | SYMBOL | NAME                 |
|--------|-----------------------|--------|-------------------------------------|--------|----------------------|
| C1     | COMPRESSOR CAPACITOR  | MF     | OUTDOOR FAN MOTOR(INNER THERMOSTAT) | ТВ     | TERMINAL BLOCK       |
| C2     | OUTDOOR FAN CAPACITOR | MC     | COMPRESSOR(INNER THERMOSTAT)        | 52C    | COMPRESSOR CONTACTOR |

NOTE:1. Use copper conductors only.(For field wiring)

- 2. "\*"show the terminals with a lock mechanism, so they cannot be removed when you pull the lead wire.
  - Be sure to pull the wire by pushing the locking lever(projected part) of the terminal with a finger. Locking lever
- 3. Symbols below indicate.
- ⊚: Terminal block, \_\_\_\_: Connector



lever.

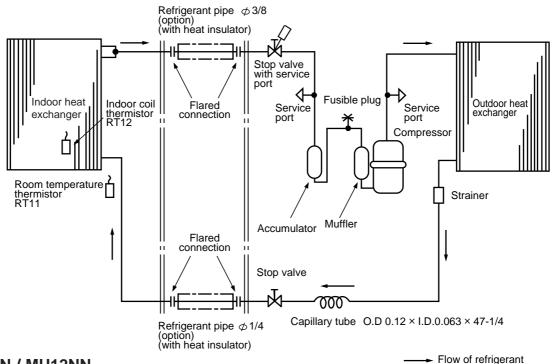
8

# **REFRIGERANT SYSTEM DIAGRAM**

MS09NW / MU09NW

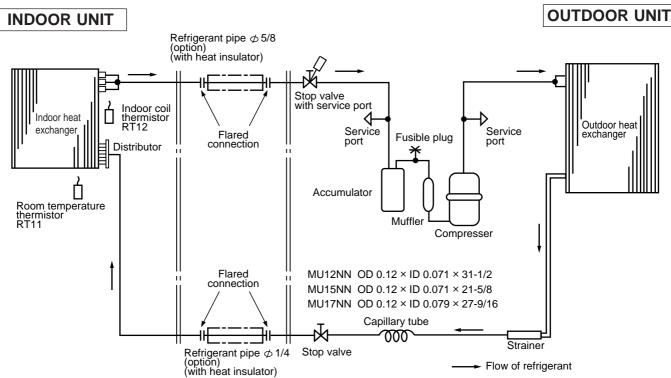
# **INDOOR UNIT**

# **OUTDOOR UNIT**



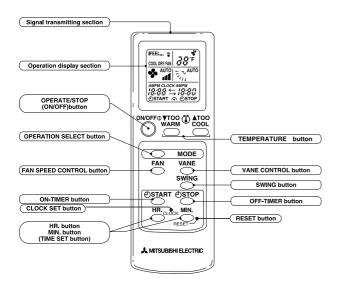
MS12NN / MU12NN MS15NN / MU15NN MS17NN / MU17NN

Unit:inch



# MICROPROCESSOR CONTROL

# Wireless remote controller



# INDOOR UNIT DISPLAY SECTION



# MS09NW, MS12NN, MS15NN, MS17NN

Once the controls are set, the same operation mode can be repeated by simply turning the OPERATE/STOP button ON. Indoor unit receives the signal with a beep tone.

When the system turned off, 3-minute time delay will operate to protect system from overload and compressor will not restart for 3 minutes.

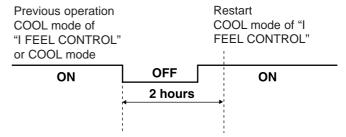
# 1. "I FEEL CONTROL" OPERATION

- (1) Press OPERATE/STOP button on the remote controller. OPERATION INDICATOR LAMP of the indoor unit will turn on with a beep tone.
- (2) Press OPERATION SELECT button to set "I FEEL CONTROL" Then a beep tone is heard.
- (3) The operation mode is determined by the initial room temperature at start-up of the operation.

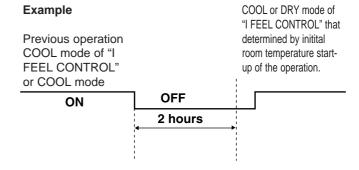
| Initial room temperature | mode                             |  |
|--------------------------|----------------------------------|--|
| more than 77°F           | COOL mode of<br>"I FEEL CONTROL" |  |
| 55°F to 77°F             | DRY mode of "I FEEL CONTROL"     |  |

- Once the mode is fixed, the mode will not change by room temperature afterwards.
- Under the ON-TIMER operation, the mode is determined according to the room temperature when the operation starts.
- When the system is stopped with the OPERATE/STOP button on the remote controller, and restarted within 2 hours in "I FEEL CONTROL" mode, the system operates in previous mode automatically regardless of the room temperature.

#### Example



 When the system is restarted after 2 hours, the operation mode is determined by the initial room temperature at start-up of the operation.



(4) The initial set temperature is decided by the initial room temperature.

| Model                        | Initial room temperature | Initial set temperature            |     |
|------------------------------|--------------------------|------------------------------------|-----|
| COOL mode of                 | 79°C or more             | 75°F                               | × 4 |
| "I FEEL CONTROL"             | 79°F or more             | Initial room temperature minus 4°F | * 1 |
| DRY mode of "I FEEL CONTROL" | 55°F to 77 °F            | Initial room temperature minus 4°F |     |

The set temperature is calculated by the previous set temperature.

# (5) TEMPERATURES buttons

In "I FEEL CONTROL" mode, set temperature is decided by the microprocessor based on the room temperature. In addition, set temperature is controlled by TOO WARM or TOO COOL buttons when you feel too cool or too warm. Each time the TOO WARM or TOO COOL button is pressed, the indoor unit receives the signal and emits a beep tone.

# Fuzzy control

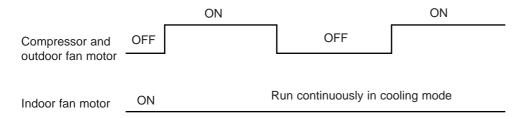
When the TOO COOL or TOO WARM button is pressed, the microprocessor changes the set temperature, considering the room temperature, the frequency of pressing TOO COOL or TOO WARM button and the user's preference to heat or cool. So this is called "Fuzzy control", and works only in "I FEEL CONTROL" mode.

In DRY mode of "I FEEL CONTROL", the set temperature doesn't change.

| ▲ TOO COOL ··· To raise the set temperature 2~4 degrees(°F)    |
|--|
| ▼ TOO<br>WARM ··· To lower the set temperature 2~4 degrees(°F) |

<sup>\*1</sup> After the system restarts by the remote controller, the system operates with the previous set temperature regardless of the initial set temperature.

# - COOL mode of "I FEEL CONTROL" -



# NOTE: Coil frost prevention during COOL mode of "I FEEL CONTROL"

There are two types of controls in coil frost prevention.

#### ① Temperature control

- <MS09NW> When the indoor coil thermistor RT12 reads 39°F or below for 5 minutes, the coil frost prevention mode starts.
- <MS12/15/17NN> When the indoor coil thermistor RT12 reads 30°F or below, the coil frost prevention mode starts immediately.

However, the coil frost prevention only works after 5 minutes from the compressor starts.

The compressor stops and the indoor fan operates at the set speed for 5 minutes.

After that, if RT12still reads below  $39^{\circ}F$  (MS09NW) or below  $30^{\circ}F$  (MS12/15/17NN) this mode is prolonged until the RT12 reads over  $39^{\circ}F$  (MS09NW) or  $30^{\circ}F$  (MS12/15/17NN) .

#### 2 Time control

When the three conditions below have been satisfied for 1 hour and 45 minutes, compressor stops for 3 minutes.

- a. Compressor has been continuously operating.
- b. Indoor fan speed is Lo or Me.
- c. Room temperature is below 79°F.

When compressor stops, the accumulated time is cancelled and when compressor restarts, time counting starts from the beginning.

Time counting also stops temporarily when the indoor fan speed becomes Hi or the room temperature exceeds 79°F. However, when two of the above conditions (b.and c.) are satisfied again. Time accumulation is resumed.

• Indoor fan operates at the set speed by FAN SPEED CONTROL button.

Followings are the fan speed in AUTO.

#### Initial temperature difference

Room temperature minus set temperature : 4 degrees or more more and less than 2 degrees me degrees minus set temperature : 2 degree or more and less than 2 degrees me degrees degree degrees. A degree degre

#### -DRY mode of "I FEEL CONTROL"-

The system for dry operation uses the same refrigerant circuit as the cooling circuit.

The compressor and the indoor fan are controlled by the temperature and the microprocessor.

By such controls, indoor flow amounts will be reduced in order to lower humidity without much room temperature decrease.

The operation of the compressor and indoor fan is as follows.

#### 1. When the room temperature is 73°F or over:

Compressor operates by temperature control and time control.

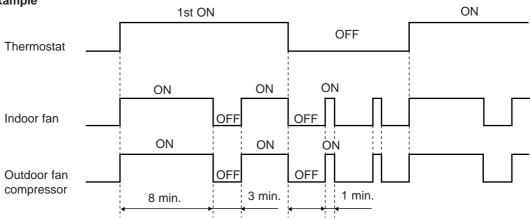
- $\ensuremath{\mathbb{O}}$  Set temperature is controlled to fall 4°F as initial set temperature.
- When the thermostat is ON, the compressor repeats 8 minutes ON and 3 minutes OFF. When the thermostat is OFF, the compressor repeats 4 minutes OFF and 1 minute ON. Indoor fan and outdoor fan operate in the same cycle as the compressor.

# 2. When the room temperature is under 73°F.

When the thermostat is ON, the compressor repeats 2 minutes ON and 3 minutes OFF.

When the thermostat is OFF, the compressor repeats 4 minutes OFF and 1 minute ON.

# Operation time chart Example



- NOTE Coil frost prevention during DRY mode of "I FEEL CONTROL"

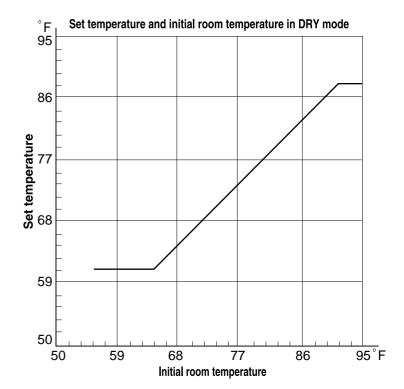
  The operation is as same as coil frost prevention during COOL mode of "I FEEL CONTROL" excepting the indoor fan is OFF.
  - During coil frost prevention the indoor fan speed becomes Lo and the outdoor fan is OFF.
     (Because the coil frost prevention has priority.)

#### 2. COOL OPERATION

- (1) Press OPERATE/STOP button. OPERATION INDICATOR of the indoor unit turns on with a beep tone.
- (2) Select COOL mode.
- (3) Set the TEMPERATURE button. (TOO WARM or TOO COOL button) The setting range is 59 ~ 89°F
  - \* Indoor fan continues to operate regardless of thermostat's OFF-ON
  - \* Coil frost prevention is as same as COOL mode of "I FEEL CONTROL"

# 3. DRY OPERATION

- (1) Press OPERATE/STOP button. OPERATION INDICATOR of the indoor unit turns on with a beep tone.
- (2) Select DRY mode.
- (3) The microprocessor reads the room temperature and determines the set temperature. Set temperature is as shown on the right chart. Thermostat (SET TEMP.)is not working. The other operations are as same as DRY mode of "I FEEL CONTROL".
- (4) DRY operation will not function when the room temperature is 55°F or below.
- (5) When DRY operation functions, the fan speed is lower than cool operation.



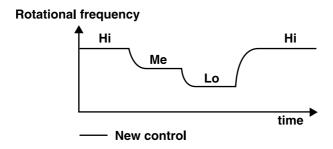
#### **4.FAN OPERATION**

- (1)Press POWER ON/OFF button.
- (2)Select FAN mode.
- (3)Select the desired fan speed.When AUTO, it becomes Lo.(Only DRY operation.) Only indoor fan operates.Outdoor unit does not operate.

#### 5. FAN MOTOR CONTROL (MS09NW only)

(1) Rotational frequency feedback control

The indoor fan motor is equipped with a rotational frequency sensor, and outputs signal to the microprocessor to feedback the rotational frequency. Comparing the current rotational frequency with the target rotational frequency (Hi,Me,Lo) the microprocessor controls SR11 and adjusts fan motor electric current to make the current rotational frequency close to the target rotational frequency. With this control, when the fan speed is switched, the rotational frequency changes smoothly.



# (2) Fan motor lock-up protection

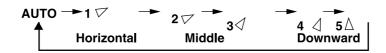
When the rotational frequency feedback signal has not output for 12 seconds, (or when the microprocessor cannot detect the signal for 12 seconds) the fan motor is regarded locked-up. Then the electric current to the fan motor is shut off. 3 minutes later, the electric current is applied to the fan motor again. During the fan motor lock-up, the operation indicator flashes to show the fan motor abnormality. (See page 32.)

#### 6. AUTO VANE OPERATION

(1) Vane motor drive

MS series is equipped with a stepping motor for the vane. The rotating direction, speed, and angle of the motor are controlled by plus signals (approx. 12V) transmitted from indoor microprocessor.

(2) The auto vane angle changes as follows by pressing the VANE CONTROL button.



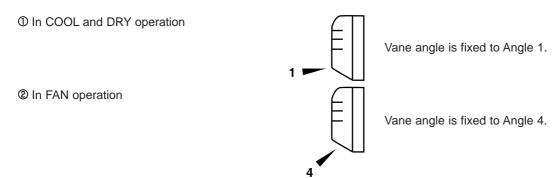
# (3) Positioning

The vane will once swings to the vane stopper as below to confirm the standard position and then set to the desired angle. The positioning is decided as follows.

- (a) When the OPERATE/STOP button is pressed. (POWER ON/OFF)
- (b) When the vane control change AUTO to MANUAL.
- (c) When the SWING is finished.
- (d) When the test run starts.
- (e) When the power supply is ON.

# (4) VANE AUTO mode

In VANE AUTO mode, the microprocessor automatically determines the vane angle and operation to make the optimum room-temperature distribution.



#### (5) Dew prevention

During COOL or DRY operation with the vane angle at Angle 4 or 5 when the compressor cumulative operation exceeds 1 hour, the vane angle automatically changes to Angle 1 for dew prevention.

# (6) SWING MODE

By pressing the SWING button vane swings vertically. The remote controller displays SWING mode is cancelled when the SWING button is pressed again or the operation stops or changes to other mode or VANE button is pressed.

#### 7. TIMER OPERATION

- 1. How to set the timer.
- (1) Press OPERATE/STOP button to start the air conditioner.
- (2) Check that the current time is set correctly.

**NOTE**: Timer operation will not work without setting the current time. Initially "AM0:00" blinks at the current time display of TIMER MONITOR so set the current time, correctly with CLOCKSETTING button.

(3) Press TIMER CONTROL button to select the operation.

"OSTART" button... AUTO START operation (ON timer) Ascertain the OPERATION INDICATOR on the indoor unit lights.

"OSTOP" button... AUTO STOP operation (OFF timer)

(4) Press HR. and MIN. button to set the timer. Time setting is 10-minute units.

HR. and MIN, button will work when "OSTART" or "OSTOP" mark is flashing.

These marks disappear in 1 minute.

When setting the ON timer, check that OPERATION INDICATOR of the indoor unit lights.

**NOTE1**: Be sure to place the remote controller at the position where its signal can reach the air conditioner even during TIMER operation, or the set time may deviate within the range of about 10 minutes.

NOTE2: Reset the timer in the following cases, or the set time may deviate and other malfunctions may occur.

- A power failure occurs.
- The circuit breaker functions.

#### 2. CANCEL

Timer setting can be cancelled with the TIMER CONTROL buttons. ("OSTART" or "OSTOP")

To cancel the ON timer, press the "OSTART" button.

To cancel the OFF timer, press the "OSTOP" button.

Timer is cancelled and the display of set time disappears.

# **PROGRAM TIMER**

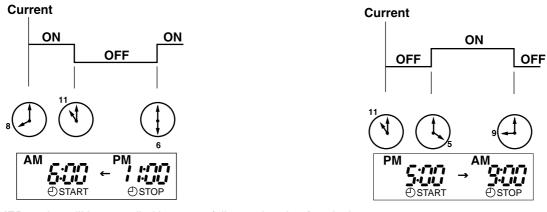
- The OFF timer and ON timer can be used in combination.
- $\bullet$  "  $\rightarrow$  " and "  $\leftarrow$  " display shows the order of the OFF timer and ON timer operation.

(Example 1) The current time is 8:00 PM.

(Example 2) The current time is 11:00 AM.

The unit turns off at 11:00 PM, and on at 6:00 AM.

The unit turns on at 5:00 PM, and off at 9:00 PM.



NOTE: TIMER setting will be cancelled by power failure or breaker functioning.

# 8. EMERGENCY-TEST OPERATION

When the remote controller is missing, has failed or the batteries run down, press the EMERGENCY OPERATION switch on the front of the indoor unit. The unit will start and the OPERATION INDICATOR lamp will light.

The first 30 minutes of operation will be the test run operation. This operation is for servicing. The indoor fan runs at high speed and the system is in continuous operation. The thermostat is ON and the timer is reset to normal.

After 30 minutes of test run operation the system shifts to EMERGENCY COOL MODE with a set temperature of 75°F The fan shifts to MED speed.

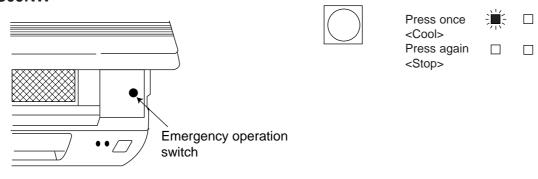
This operation continues until the EMERGENCY OPERATION switch is pressed again or any button on the remote controller is pressed, and after that normal operation will start.

The coil frost prevention circuit operates in this mode.

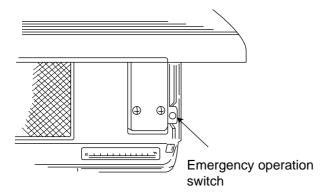
In the test run or Emergency operation, auto vane operates in AUTO mode with the set temperature 75°F.

**NOTE**: Do not press the EMERGENCY OPERATION switch during normal operation.

# MS09NW



# MS12NN MS15NN MS17NN



# **SERVICE FUNCTIONS**

# MS09NW, MS12NN, MS15NN, MS17NN

# 1. AUTO RESTART FUNCTION

When the indoor unit is operated with the remote controller, the signals of the operation mode, the set temperature, and the fan speed are sent from the indoor electronic control P.C.board and memorized in the auto restart assembly. When the main power is turned off and then turned back on, the unit restarts automatically in the memorized set conditions approximately after 3 seconds.

#### NOTE:

- a) When the unit operation is stopped with the Emergency Operation Switch, the unit does not restart after the power is restored, since the signal of "Operation Stop" is memorized in the auto restart assy.
- b) Operation details may not be memorized in case the signal is transmitted by the remote controller to turn the main power OFF within 10 seconds after the power ON. .
- c) When the unit operation is stopped with the remote controller before power failure, the unit does not restart until the OPERATE/STOP (ON/OFF) button on the remote controller is pressed.

#### 2. TIMER SHORT MODE

For service, set time can be shortened by short circuit of JPG and JPS on the electronics control P.C. board.

The time will be shortened as follows.

3-minute delay : 3-minute → 3-second.

AUTO START : 1 hour → 1-minutes

AUTO STOP: 1 hour → 1-minutes

Short the connector during the timer mode.

#### 3. P.C. BOARD MODIFICATION FOR INDIVIDUAL OPERATION

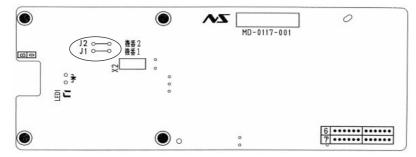
A maximum of 4 indoor units with wireless remote controllers can be used in a room.

In this case, to operate each indoor unit individually by each remote controller, P.C. boards of remote controller must be modified according to the indoor unit number.

# How to modify the remote controller P.C. board

Remove batteries before modification.

The board has a print as shown below:



NOTE: For remodeling, take out the batteries first.

After finish remodeling, put back the batteries then push the RESET-button.

The P.C.board has the print "J1" and "J2". Jumper wires are mounted to each "J1" and "J2". Cut "J1" and "J2" according to the number of indoor unit as shown in Table 1.

After modification, push the RESET button near the MIN-button on the remote controller.

#### Table.1

|           | 1 unit operation | 2 unit operation | 3 unit operation | 4 unit operation   |
|-----------|------------------|------------------|------------------|--------------------|
| No.1 unit | No modification  | Same as at left  | Same as at left  | Same as at left    |
| No.2 unit |                  | Cut J1           | Same as at left  | Same as at left    |
| No.3 unit |                  |                  | Cut J2           | Same as at left    |
| No.4 unit |                  |                  |                  | Cut both J1 and J2 |

**Note**: At power supply failure or installation, indoor unit deletes the memory about remote controller. When the power supply is turned on and indoor unit receives the first signals from the remote controller, the remote controller number is designated as the indoor unit number. Therefore at and after the second time indoor unit accepts the remote controller of the initial setting number.

At setting-error, turn the power supply off to cancel the individual operation, and then turn the power supply on to restart the setting.

# **TROUBLESHOOTING**

# MS09NW, MS12NN, MS15NN, MS17NN

# 11-1 Cautions on troubleshooting

# 11-1-1 Before troubleshooting, check the followings:

- 1) Check the power supply voltage.
- 2) Check the indoor/outdoor connecting wire for mis-wiring.

# 11-1-2 Take care the followings during servicing.

- 1) Be sure to unplug the power cord before removing the front panel, the cabinet, the top panel, and the P.C. boards.
- 2) When removing the P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 3) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



# 11-1-3 Troubleshooting procedure

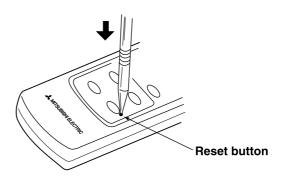
- 1) First, check if the Operation Indicator lamp on the indoor unit is flashing to indicate an abnormality. To make sure, check the abnormality indication for 2 or 3 times before starting service work.
- 2) If the P.C. board is supposed to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
- 3) When troubleshooting, refer to the flow chart and the check table on page 32.

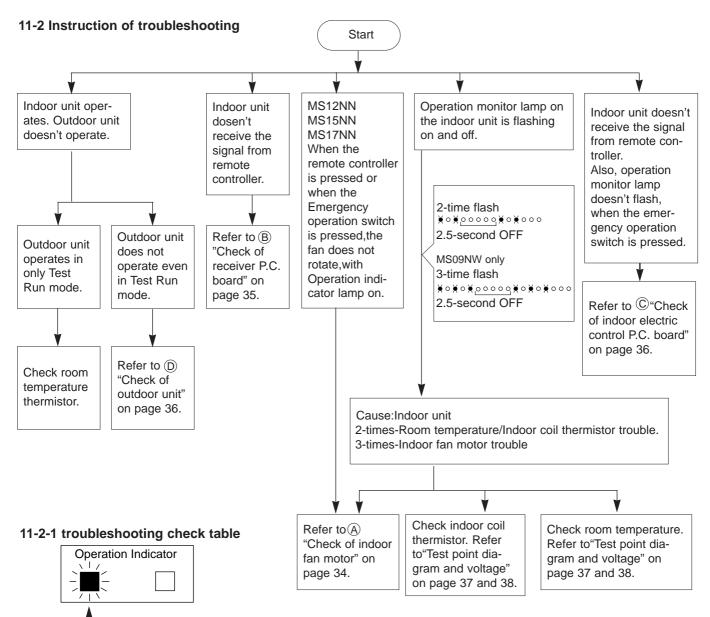
#### 11-1-4 How to replace batteries

Weak batteries may cause the remote controller malfunction.

In this case, the remote controller can not be repaired only by the battery replacement. To operate the remote controller normally, discharge the remote controller in the following order.

The remote controller has a reset button. After installing new batteries, press the reset button with tip end of ball point pen or the like, and then use the remote controller.





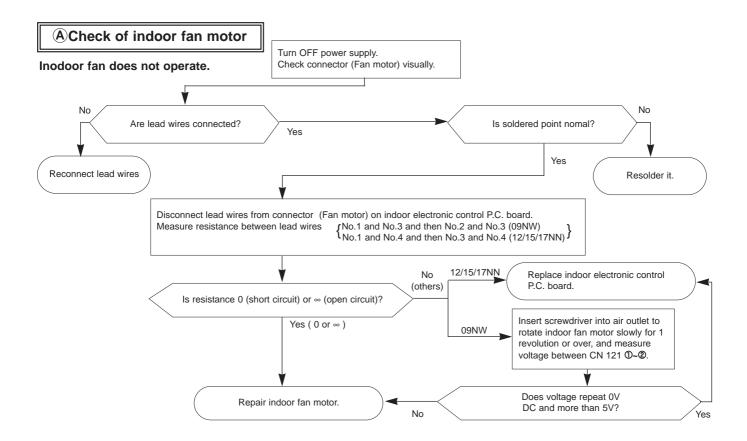
Look at the left lamp flash for the self check table.

\* Before taking measures make sure that the symptom reappears, for accurate troubleshooting. Self check table

| NO. | Abnormal point                                      | Indication  | Symptom  | Detect method  | Repair   |
|-----|---|---|--|--|--|
| 1   | Indoor coil thermistor  Room temperature thermistor | 2-time flash  O O O O O O O O O O O O O O O O O O O | Outdoor unit does not run.   | Detects Indoor coil/room tem-<br>perature thermistor short or<br>open circuit every 2 seconds<br>during operation. | <ul> <li>Check thermistor calibration</li> <li>Reconnect connector</li> <li>Check indoor board</li> </ul>  |
| 2   | Indoor fan<br>motor                                 | MS09NW only  3-time flash                           | Indoor fan<br>repeats 12 sec-<br>onds ON and 3<br>minutes OFF.<br>When the indoor<br>fan breaks, the<br>fan keeps stop-<br>ping. | When rotational frequency<br>feedback signal is not emit<br>during 12-second indoor fan<br>operation               | <ul> <li>Disconnect connector CN211 and then check connector CN121②-③to make sure rotational frequency feedback signal of 1.5V or over exists.</li> <li>Check indoor electronic control P.C. board.</li> <li>Check indoor fan motor</li> <li>Reconnect conector</li> </ul> |

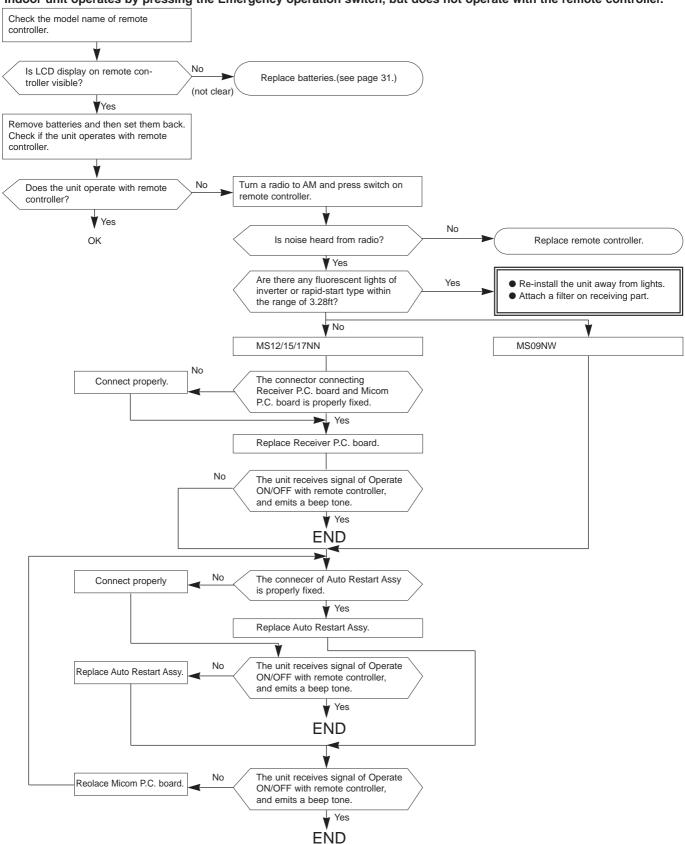
# MS09NW, MS12NN, MS15NN, MS17NN 11-2-2 Trouble criterion of main parts

| Part name                         |  | Check method and criterion   |  |          |                         |                 |                           |          |                             |
|-----------------------------------|--|--|--|----------|-------------------------|-----------------|---------------------------|----------|-----------------------------|
| Room<br>temperature<br>thermistor |  | Measure the resistance with a tester.  (Part temperature 50°F ~ 86°F)                            |  |          |                         |                 |                           |          |                             |
| Indoor coil                       | _  |  | Normal   |          | Abnormal                |                 |                           |          |                             |
| thermistor                        |  | 8  | $8k\Omega \sim 20k\Omega$                          |          | Opened or short-circuit |                 | cuited                    |          |                             |
| Compressor                        | Measure the resistance between the terminals with a tester. (Coil wiring temperature14°F ~ 104°F)  |  |  |          |                         |                 |                           |          | c 7                         |
|                                   |  |  | Normal   |          |                         |                 | Abnormal                  |          |                             |
|                                   |  |  | 09NW 12NN  |          | 15NN 17NN               |                 |                           |          | S CONTROL R                 |
|                                   |  | C-R  | 0.8~1.1Ω   | 1.9~2.4Ω | 1.4~1.9Ω                | 1.4~1.8Ω        |                           | ned or   |                             |
|                                   |  | C-S  | 1.9~2.4Ω   | 2.7~3.4Ω | 2.4~3.0Ω                | 2.3~2.9Ω        | short-c                   | ircuited | cuited                      |
| Indoor fan<br>motor               | -  | Measure the resistance between the terminals with a tester. (Coil wiring temperature50°F ~ 86°F) |  |          |                         |                 |                           |          |                             |
|                                   | Motor part   | Normal Abnor   |  |          |                         |                 | mal                       |          |                             |
|                                   | loto   | \A# 17 7   | 09NW   |          |                         |                 |                           |          |                             |
|                                   | ≥  | WHT-BLK 76~83 Ω  |  |          |                         |                 | Opened or short-circuited |          | 09NW WHITE                  |
|                                   |  | 70 70 12   |  |          |                         |                 |                           | Janua    | RED 2                       |
|                                   | _  | Measure the voltage Power ON.  |  |          |                         |                 |                           | 7        | (\$ \$ BLK 3                |
|                                   | Sensor part  |  | Normal Abnor                                       |          |                         | Abnorm          | mal                       |          | YLW 1                       |
|                                   | JSOF   | BRN-YLW  | 4.5 ~ 5.5V   |          |                         |                 |                           | +        | GRY 2                       |
|                                   | Sel  | YLW-GRY  | (When fan revolved one time)<br>0V→5V→0V (Approx.) |          |                         | or 5V           |                           | 3        |                             |
|                                   |  |  | Normal   |          |                         |                 |                           |          |                             |
|                                   |  |  | 12/15NN  |          | 17NN                    |                 | Abnormal                  |          | 12/15/17 NN <sub>IBLK</sub> |
|                                   | art  | WHT-BLK  | 67~73  | βΩ       | 53~5                    | 9Ω              |                           |          | YLW S S                     |
|                                   | Motor part   | BLK-YLW  | 9~9.8  | Ω        | 10~1                    | 2Ω              |                           |          |                             |
|                                   | Mot  | YLW-BLU  | 4.9~5.5Ω   |          | 4.6~5                   | .0Ω             | Opened or short-circuited |          | BRN                         |
|                                   |  | BLU-BRN  | 5.8~6.   | 4Ω       | 5.4~6.0Ω                |                 |                           |          | RED ORN WHT                 |
|                                   |  | BRN-RED  | 28~32  | Ω        | 36~4                    | Ω0              |                           |          |                             |
| Outdoor fan<br>motor              | Measure the resistance between the terminals with a tester.  (Coil wiring temperature14°F ~ 104°F) |  |  |          |                         |                 |                           |          | 09NW BLK                    |
|                                   |  |  | Normal   |          |                         |                 | Abnormal                  |          | RED (P)                     |
|                                   |  |  | 09NW   |          | 12/15/17NN              |                 |                           |          | WHT                         |
|                                   |  | WHT-BLK  | 55~68Ω   |          | 102~1                   | 26Ω             | Opened or                 |          | 12/15/17 NN BLK             |
|                                   | BLK-YLW  |  | 114~141Ω   |          | 97~12                   | 7~120Ω short-ci |                           | cuited   | RED (S S                    |
|                                   |  |  |  |          |                         |                 |                           |          | ORN WHT                     |
| Vane motor                        | Measure the resistance between the terminals with a tester. (Part temperature 50°F ~ 86°F)         |  |  |          |                         |                 |                           |          |                             |
|                                   |  | Normal Abnormal  |  |          |                         |                 |                           |          |                             |
|                                   |  |  |  |          |                         |                 |                           |          |                             |

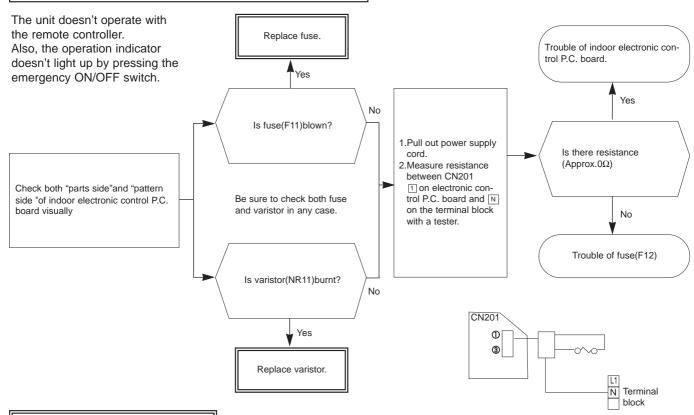


# **B**Check of receiver P.C. board

Indoor unit operates by pressing the Emergency operation switch, but does not operate with the remote controller.

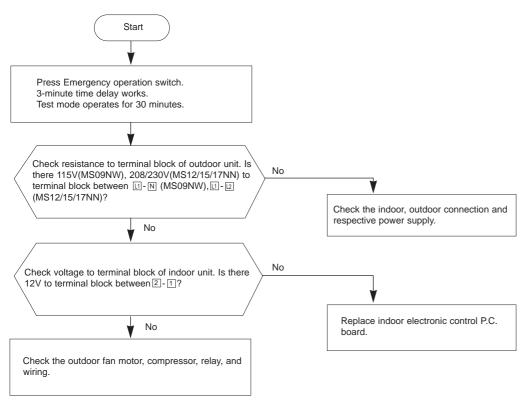


# ©Check of indoor electronic control P.C. board

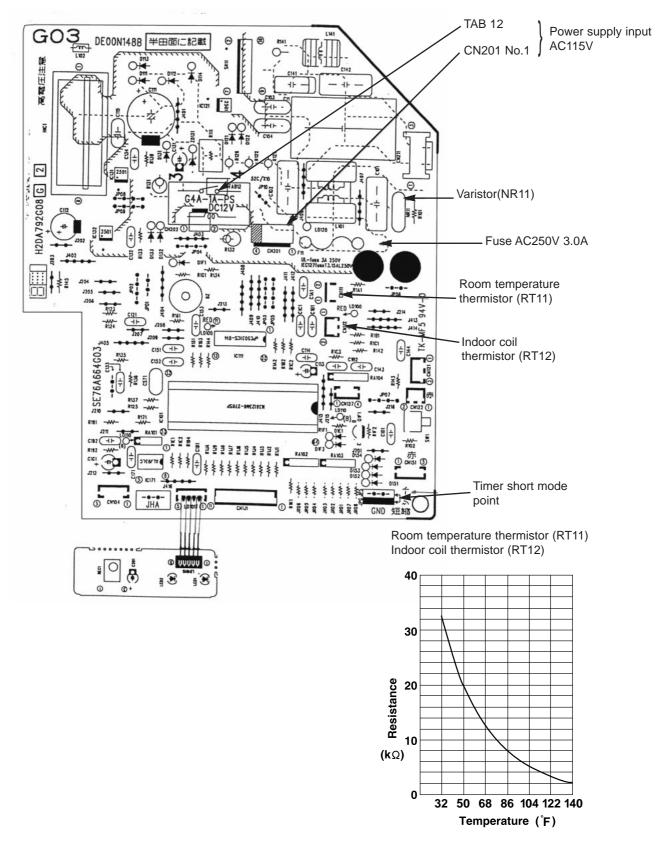


# D Check of outdoor unit

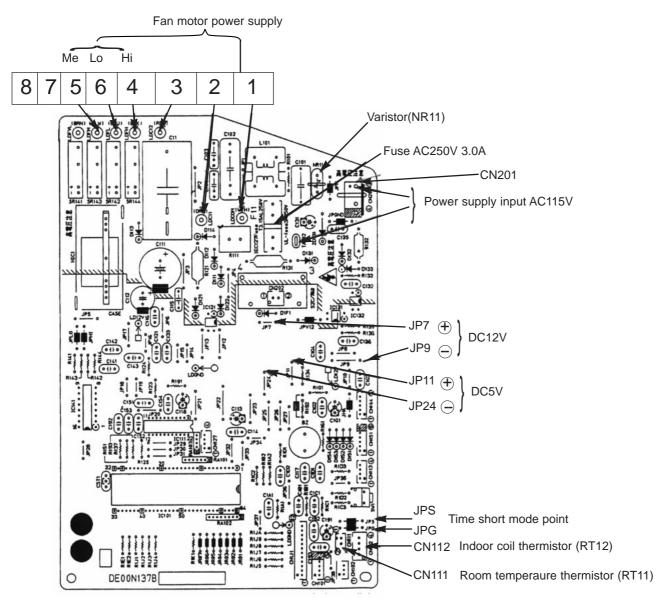
# Compressor and outdoor fan do not operate.(Only indoor fan operates.)



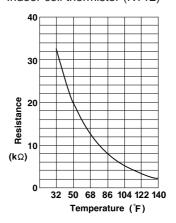
# TEST POINT DIAGRAM AND VOLTAGE MS09NW Indoor electronic control P.C. board



## TEST POINT DIAGRAM AND VOLTAGE MS12NN, MS15NN, MS17NN Indoor electronic control P.C. board



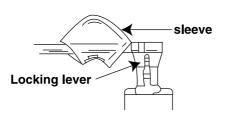
Room temperature thermistor (RT11) Indoor coil thermistor (RT12)



### **DISASSEMBLY INSTRUCTIONS**

#### NOTE:

\* on the wiring diagram shows the terminals with a lock mechanism, so it cannot be removed when you pull the lead wire. Be sure to pull the wire by pushing the locking lever (projected part) of the terminal with a finger.



- ① Slide the sleeve.
- 2 Pull the wire while pushing the locking lever.

## 12-1 MS09NW

#### **INDOOR UNIT OPERATING PROCEDURE PHOTOS** 1. Removing the front panel (1) Remove the screws caps of the front panel. Photo 1 Front panel Remove the screws. (2) Pull the panel down to your side slightly and unhook the catches at the top. Screw 2. Removing the electronic control P.C. board and the Photo 2 display P.C. board. Room temperature (1) Remove the front panel. (Refer to 1) thermistor connector (2) Remove the screw of the electrical cover. Remove the electrical cover. (3) Disconnect the room temperature thermistor and the con-Indoor electronic nector from the indoor coil thermistor. control P.C. (4) Remove the terminal cover. board Remove the screw of the terminal block. Terminal block (5) Disconnect all the connectors on the electronic control P.C. cover board. (6) Disconnect the white lead wire and the black lead wire from 52C relay. (7) Remove the electronic control P.C. board and the display Terminal block P.C. board. cover screw

| OPERATING PROCEDURE   | PHOTOS   |
|---|--|
| <ol> <li>Removing the electrical box         <ul> <li>(1) Remove the front panel. (Refer to 1)</li> <li>(2) Remove the electrical cover.</li> <li>(3) Disconnect the connector of the indoor coil thermistor.</li> <li>(4) Disconnect the motor connector (CN211) and the vane motor connector (CN151) on the electronic control P.C. board.</li> <li>(5) Unhook the catches (both upper and lower), remove the electrical box.</li> </ul> </li> </ol>                                  |  |
| 4. Removing the vane motor  (1) Remove the front panel.  (2) Remove the screw of the vane motor, disconnect the connector.  (3) Remove the vane motor.  | Photo 3 Vane motor screw  Drain hose  Vane motor |
| <ol> <li>Removing the line flow fan and the indoor fan motor         <ul> <li>(1) Remove the front panel. (Refer to 1)</li> <li>(2) Disconnect the connector from the vane motor.</li> <li>(3) Pull out the drain hose from the nozzle assembly, remove the nozzle assembly.</li> </ul> </li> <li>Lifting the left side of the heat exchanger, remove the electrical box.</li> <li>Remove the fixture of the fan motor.</li> <li>Remove the line flow fan and the fan motor.</li> </ol> | Fan motor catches  Fan motor thermistor fixture  |

## 12-2 MS12NN, MS15NN, MS17NN INDOOR UNIT

## **OPERATING PROCEDURE PHOTOS** 1. Removing the front panel Photo 1 (1) Remove the screw caps at the bottom of the front panel. Remove the screws. Front panel (2) Pull the down of the front panel to your side slightly and unhook the catches at the top of the front panel. Screws 2. Removing the electronic control P.C. board Photo 2 (1) Remove the front panel. (Refer to 1) (2) Remove the screw, remove the electrical cover. (3) Remove the elect cover. (4) Remove the screw on the terminal block. (5) Unhook the catch of the lamp holder. (6) Remove the receiver holder. Ground Indoor coil thermistor (7) Disconnect the connectors and the lead wire from 52C relay on the electronic control P.C. board and remove the Screw ground and the indoor coil thermistor. (8) Remove the electronic P.C. board. Terminal block screw Electrical P.C. board

#### **OPERATING PROCEDURE**

#### 3. Removing the indoor fan motor and the line flow fan

- (1) Remove the front panel.
- (2) Remove the electrical box.
- (3) Unhook the catch on the both sides of the nozzle assembly.
- (4) Remove the nozzle assembly.
- (5) Remove the screws of the bearing support.
- (6) Remove the screw of the heat exchanger and unhook the catch.
- (7) Lifting the heat exchanger, remove the bearing support.
- (8) Remove the motor support.
- (9) Loose the screw fixing the line flow fan, remove the line flow fan.
- (10) Remove the screws of the side cover, remove the fan motor.

#### **PHOTOS**

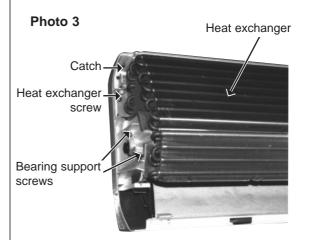
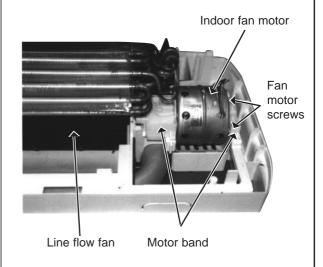


Photo 4



#### 12-3 MU09NW OUTDOOR UNIT

#### **OPERATING PROCEDURE PHOTOS** 1. Removing the cabinet Photo 1 (1) Remove screws securing the top panel. (2) Remove the screw securing the service panel. (3) Remove screws securing the cabinet. (4) Remove the service panel, and remove the screw from the insides. Screw for Service Screw for (5) Remove the top panel. service panel panel top plate (6) Remove the cabinet. Screws for cabinet Photo 2 Screw for top plate Screw for cabinet 2. Removing the propeller fan and the outdoor fan motor Photo 3 Set screws for (1) Remove the cabinet.(Refer to 1) Lead clamps outdoor fan motor, propeller fan (2) Remove the propeller fan nuts. (3) Remove the propeller fan. NOTE:Loose the propeller fan in the rotating direction for removal. When attaching the propeller fan, align the mark on the propeller fan and the motor shaft cut section. Set the fan in position by using the cut on the shaft and Outdoor the mark on the fan. fan motor (4) Remove lead clamps and disconnect the outdoor fan motor lead wires. (5) Remove screws fixing the fan motor. (6) Remove the outdoor fan motor. Propeller fan nut

#### **OPERATING PROCEDURE**

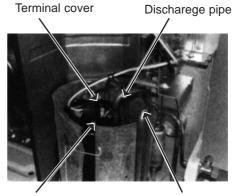
- 3. Removing the compressor (1) Remove the lead clamps.
  - (2) Remove the screws fixing the relay panel.
  - (3) Remove the screw fixing the service port.
  - (4) Remove the terminal cover.
  - (5) Pull out the lead from the compressor terminal.
  - (6) Remove the overcurrent relay.
  - (7) Remove the compressor nuts.
  - (8) Detach the suction pipe welded section and discharge pipe welded section .

#### NOTE

- Before using a torch, reclaim gas from the pipes until the pressure gauge shows 0 PSIG.
- Use the torch under the condition that gas can be released even when the inner pressure rises by heat.
- •Reclaim all refrigerant in an environmentally acceptable manner.

#### **PHOTOS**

#### Photo 4



Suction pipe compressor

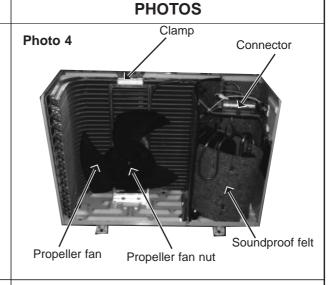
#### 12-4 MU12NN, MU15NN, MU17NN OUTDOOR UNIT

## **OPERATING PROCEDURE PHOTOS** 1. Removing the cabinet Photo 1 (1) Remove the screws of the cabinet. (2) Hold the bottom of the cabinet on the both side to remove the cabinet. Screws Service panel Photo 2 Screws 2. Removing the electrical parts Photo 3 (1) Remove the service panel and the cabinet. (2) Remove the following parts. •Compressor capacitor (C1) •Outdoor fan capacitor (C2) Terminal block Compressor capacitor

#### **OPERATING PROCEDURE**

#### 3. Removing the outdoor fan motor

- (1) Remove the cabinet. (Refer to 1)
- (2) Disconnect the connector and remove the clamp of fan motor lead wire.
- (3) Remove the propeller nut and remove the propeller fan.
- (4) Remove screws securing the fan motor.



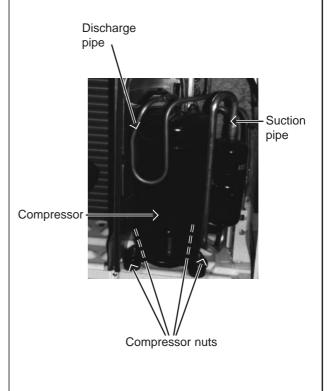
#### 4. Removing the compressor

- (1) Remove the cabinet. (Refer to 1)
- (2) Remove the soundproof felt.
- (3) Remove the terminal cover on the compressor
- (4) Disconnect lead wires from the glass terminal of the compressor.(Refer to 2)
- (5) Release gas from the refrigerant circuit.
- (6) Disconnect the welded part of the discharge pipe.
- (7) Disconnect the welded part of the suction pipe.
- (8) Remove nuts securing the compressor.
- (9) Remove the compressor.

#### NOTE

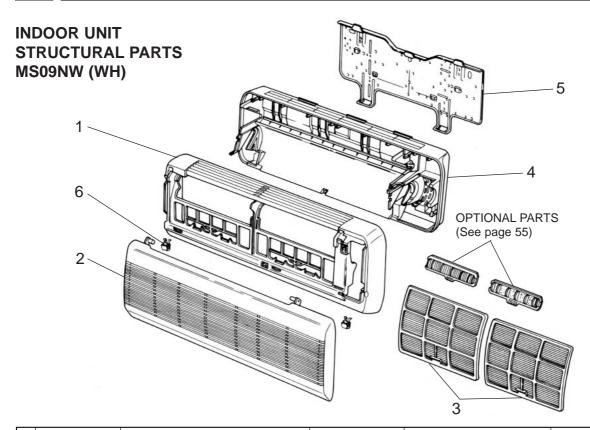
 Reclaim all refrigerant in an environmentally acceptable manner.

#### Photo 5



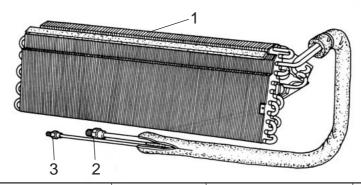
### **PARTS LIST**

13

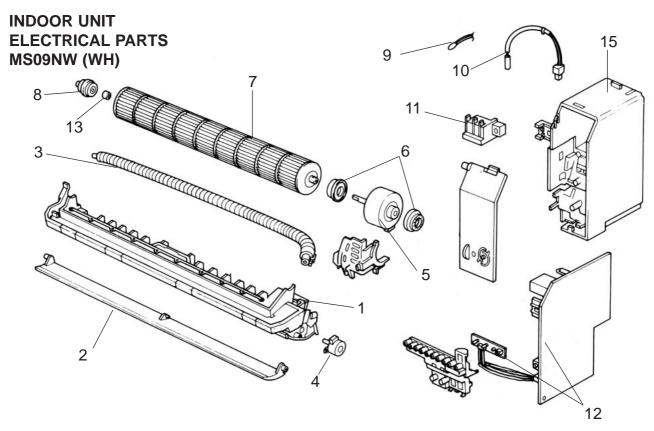


|     |             |                    |                             | Q'ty / set     |                          |
|-----|-------------|--------------------|-----------------------------|----------------|--------------------------|
| No. | Parts No.   | Parts Name         | Symbol in<br>Wiring Diagram | MS09NW<br>(WH) | Remarks<br>(Drawing No.) |
| 1   | E02 268 000 | FRONT PANEL(WH)    |                             | 1              |                          |
| 2   | E02 151 010 | GRILLE(WH)         |                             | 1              |                          |
| 3   | E02 164 100 | AIR FILTER         |                             | 2              | 1PC/SET                  |
| 4   | E02 166 234 | BOX(WH)            |                             | 1              |                          |
| 5   | E02 151 970 | INSTALLATION PLATE |                             | 1              |                          |
| 6   | E02 166 067 | SCREW CAP(WH)      |                             | 2              | 2PCS/SET                 |

#### INDOOR UNIT HEAT EXCHANGER MS09NW (WH)

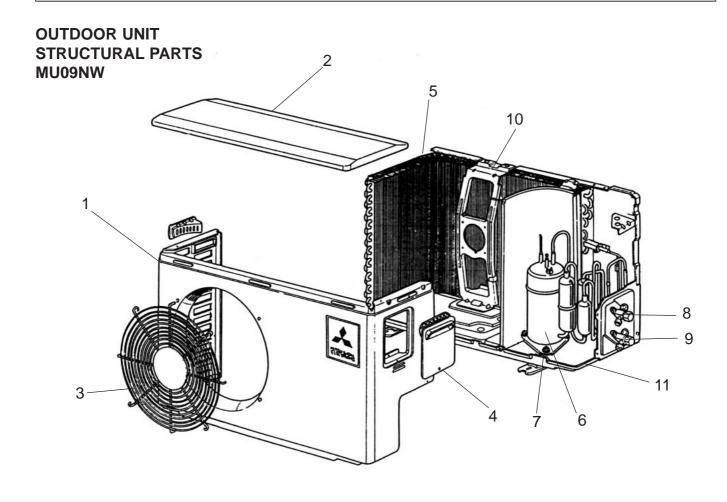


|   |     |             |                       |                             | Q'ty / set     |                          |
|---|-----|-------------|-----------------------|-----------------------------|----------------|--------------------------|
| N | lo. | Parts No.   | Parts Name            | Symbol in<br>Wiring Diagram | MS09NW<br>(WH) | Remarks<br>(Drawing No.) |
|   | 1   | E02 155 620 | INDOOR HEAT EXCHANGER |                             | 1              |                          |
|   | 2   | E02 151 666 | UNION(GAS)            |                             | 1              | φ <b>3/8</b>             |
|   | 3   | E02 151 667 | UNION(LIQUID)         |                             | 1              | <b>∮1/4</b>              |



Part numbers that are circled are not shown in the illustration.

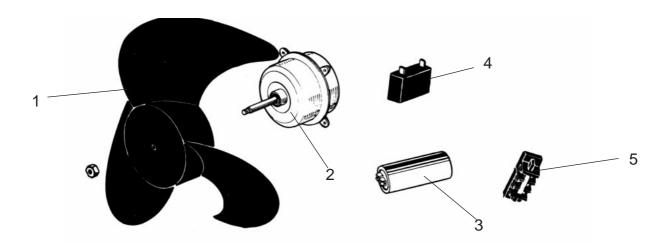
|     |             |                             |                             | Q'ty / set     |                          |  |
|-----|-------------|-----------------------------|-----------------------------|----------------|--------------------------|--|
| No. | Parts No.   | Parts Name                  | Symbol in<br>Wiring Diagram | MS09NW<br>(WH) | Remarks<br>(Drawing No.) |  |
| 1   | E02 199 520 | NOZZLE(WH)                  |                             | 1              | FAN GUARD                |  |
| 2   | E02 166 040 | VANE(WH)                    |                             | 1              |                          |  |
| 3   | E02 141 702 | DRAIN HOSE                  |                             | 1              |                          |  |
| 4   | E02 151 303 | VANE MOTOR                  | MV                          | 1              |                          |  |
| 5   | E02 268 300 | INDOOR FAN MOTOR            | MF                          | 1              | RC 4W19-□□               |  |
| 6   | E02 151 505 | RUBBER MOUNT                |                             | 2              | 2PCS/SET                 |  |
| 7   | E02 151 302 | LINE FLOW FAN               |                             | 1              |                          |  |
| 8   | E02 151 509 | BEARING MOUNT               |                             | 1              |                          |  |
| 9   | E02 151 308 | ROOM TEMPERATURE THERMISTOR | RT11                        | 1              |                          |  |
| 10  | E02 151 307 | INDOOR COIL THERMISTOR      | RT12                        | 1              |                          |  |
| 11  | E02 268 375 | TERMINAL BLOCK              | ТВ                          | 1              |                          |  |
| 12  | E02 268 450 | ELECT CONTROL P.C.BOARD     |                             | 1              |                          |  |
| 13  | E02 001 504 | SLEEVE BEARING              |                             | 1              |                          |  |
| 14  | E02 268 382 | FUSE                        | F11                         | 1              | 250V/3.0A                |  |
| 15  | E02 164 081 | ELECTRICAL BOX              |                             | 1              |                          |  |
| 16  | E02 268 350 | INDOOR FAN CAPACITOR        | C11                         | 1              | 5.0μF / 250VAC           |  |
| 17  | E02 268 385 | VARISTOR                    | NR11                        | 1              |                          |  |
| 18  | E02 151 468 | RECEIVER                    |                             | 1              |                          |  |
| 19  | E02 268 452 | AUTO RESTART                |                             | 1              |                          |  |



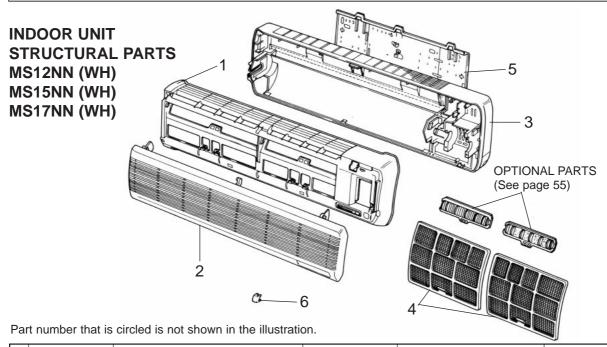
Part numbers that are circled are not shown in the illustration.

|     |             |                        |                             | Q'ty / set |                                     |
|-----|-------------|------------------------|-----------------------------|------------|-------------------------------------|
| No. | Parts No.   | Parts Name             | Symbol in<br>Wiring Diagram | MU09NW     | Remarks<br>(Drawing No.)            |
| 1   | E02 096 232 | CABINET                |                             | 1          |                                     |
| 2   | E02 085 297 | TOP PANEL              |                             | 1          |                                     |
| 3   | E02 085 521 | FAN GUARD              |                             | 1          |                                     |
| 4   | E02 085 245 | SERVICE PANEL          |                             | 1          |                                     |
| 5   | E02 085 630 | OUTDOOR HEAT EXCHANGER |                             | 1          |                                     |
| 6   | E02 268 900 | COMPRESSOR             | МС                          | 1          | KH122WES                            |
| 7   | E02 268 506 | COMPRESSOR RUBBER SET  |                             | 3          | 3RUBBER                             |
| 8   | E02 096 662 | STOP VALVE(LIQUID)     |                             | 1          | <b>ø 1/4</b>                        |
| 9   | E02 096 661 | STOP VALVE(GAS)        |                             | 1          | φ <b>3/8</b>                        |
| 10  | E02 085 515 | MOTOR SUPPORT          |                             | 1          |                                     |
| 11  | E02 268 290 | BASE                   |                             | 1          |                                     |
| 12  | E02 158 936 | CAPILLARY TUBE         |                             | 1          | $\phi$ 0.12 × $\phi$ 0.063 × 47-1/4 |
| 13  | E02 097 933 | MUFFLER                |                             | 1          |                                     |
| 14  | E02 124 340 | CONTACTOR              | 52C                         | 1          |                                     |

#### OUTDOOR UNIT FUNCTIONAL PARTS AND ELECTRICAL PARTS MU09NW

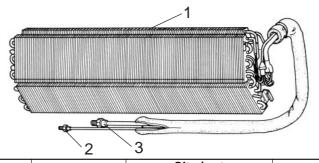


|     |             |                       |                             | Q'ty / set |                             |
|-----|-------------|-----------------------|-----------------------------|------------|-----------------------------|
| No. | Parts No.   | Parts Name            | Symbol in<br>Wiring Diagram | MU09NW     | Remarks<br>(Drawing No.)    |
| 1   | E02 085 501 | PROPELLER FAN         |                             | 1          |                             |
| 2   | E02 268 301 | OUTDOOR FAN MOTOR     | MF                          | 1          | RA6W23 -□□                  |
| 3   | E02 268 353 | COMPRESSOR CAPACITOR  | C1                          | 1          | <b>55</b> μ <b>F/220VAC</b> |
| 4   | E02 268 351 | OUTDOOR FAN CAPACITOR | C2                          | 1          | 5.0μF/250VAC                |
| 5   | E02 268 374 | TERMINAL BLOCK        | TB1                         | 1          |                             |

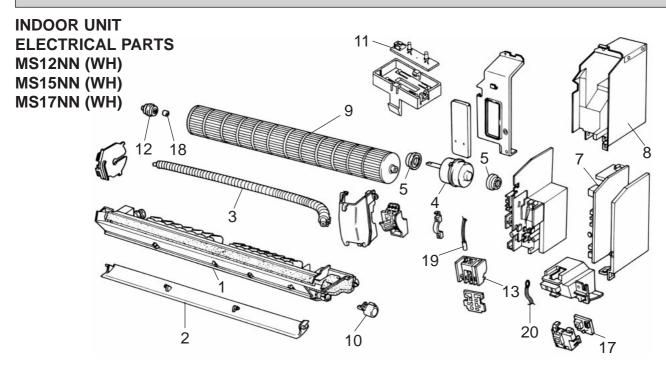


|     |             |                    |                          | Q'ty / set |          |          |               |  |         |
|-----|-------------|--------------------|--------------------------|------------|----------|----------|---------------|--|---------|
| No. | Parts No.   | Parts Name         | Symbol in Wiring Diagram |            | MS       |          | MS            |  | Remarks |
|     |             |                    | 12                       | 12NN(WH)   | 15NN(WH) | 17NN(WH) | (Drawing No.) |  |         |
|     | E02 270 000 | FRONT PANEL(WH)    |                          | 1          |          |          |               |  |         |
| 1   | E02 271 000 | FRONT PANEL(WH)    |                          |            | 1        |          |               |  |         |
|     | E02 272 000 | FRONT PANEL(WH)    |                          |            |          | 1        |               |  |         |
| 2   | E02 138 010 | GRILLE(WH)         |                          | 1          | 1        | 1        |               |  |         |
| 3   | E02 143 234 | BOX(WH)            |                          | 1          | 1        | 1        |               |  |         |
| 4   | E02 141 100 | AIR FILTER         |                          | 2          | 2        | 2        | 1PC/SET       |  |         |
| 5   | E02 141 970 | INSTALLATION PLATE |                          | 1          | 1        | 1        |               |  |         |
| 6   | E02 143 067 | SCREW CAP(WH)      |                          | 3          | 3        | 3        | 3PCS/SET      |  |         |
|     | E02 270 007 | LAMP PANEL         |                          | 1          |          |          |               |  |         |
| 7   | E02 271 007 | LAMP PANEL         |                          |            | 1        |          |               |  |         |
|     | E02 272 007 | LAMP PANEL         |                          |            |          | 1        |               |  |         |

INDOOR UNIT HEAT EXCHANGER PARTS MS12NN (WH) MS15NN (WH) MS17NN (WH)

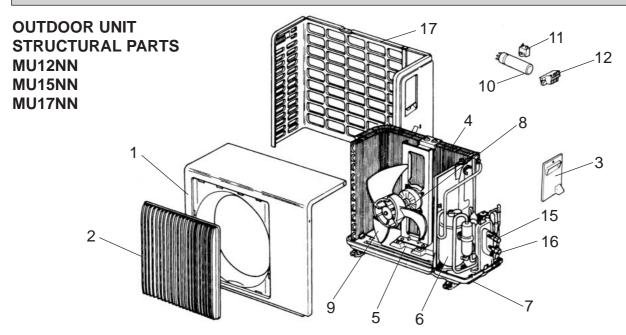


|     |             |                       |                          | Q'ty / set             |               |
|-----|-------------|-----------------------|--------------------------|------------------------|---------------|
| No. | Parts No.   | Parts Name            | Symbol in Wiring Diagram | MS12NN, MS15NN, MS17NN | Remarks       |
|     |             |                       | wiring Diagram           | (WH)                   | (Drawing No.) |
| 1   | E02 141 620 | INDOOR HEAT EXCHANGER |                          | 1                      |               |
| 2   | E02 138 667 | UNION(LIQUID)         |                          | 1                      | φ <b>1/4</b>  |
| 3   | E02 138 666 | UNION(GAS)            |                          | 1                      | <i>ϕ</i> 5/8  |



Part numbers that are circled are not shown in the illustration.

|     |             |                               |                          |          | Q'ty / se | t        |                            |  |
|-----|-------------|-------------------------------|--------------------------|----------|-----------|----------|----------------------------|--|
| No. | Parts No.   | Parts Name                    | Symbol in Wiring Diagram | MS       |           |          | Remarks<br>(Drawing No.)   |  |
|     |             |                               | Willing Diagram          | 12NN(WH) | 15NN(WH)  | 17NN(WH) | (Brawing Ho.)              |  |
| 1   | E02 138 520 | E02 138 520 NOZZLE(WH)        |                          | 1        | 1         | 1        | FAN GUARD                  |  |
| 2   | E02 143 040 | VANE(WH)                      |                          | 1        | 1         | 1        |                            |  |
| 3   | E02 141 702 | DRAIN HOSE                    |                          | 1        | 1         | 1        |                            |  |
| 4   | E02 270 300 | INDOOR FAN MOTOR              | MF                       | 1        | 1         |          | RA4W18 - □□                |  |
| 4   | E02 272 300 | INDOOR FAN MOTOR              | MF                       |          |           | 1        | RA4W23 - □□                |  |
| 5   | E02 001 505 | RUBBER MOUNT                  |                          | 2        | 2         | 2        | 2PCS/SET                   |  |
| 6   | E02 268 452 | AUTO RESTART                  |                          | 1        | 1         | 1        |                            |  |
|     | E02 270 450 | ELECTRONIC CONTROL P.C. BOARD |                          | 1        |           |          |                            |  |
| 7   | E02 271 450 | ELECTRONIC CONTROL P.C. BOARD |                          |          | 1         |          |                            |  |
|     | E02 272 450 | ELECTRONIC CONTROL P.C. BOARD |                          |          |           | 1        |                            |  |
| 8   | E02 270 081 | ELECTRICAL BOX                |                          | 1        | 1         | 1        |                            |  |
| 9   | E02 141 302 | LINE FLOW FAN                 |                          | 1        | 1         | 1        |                            |  |
| 10  | E02 141 303 | VANE MOTOR                    | MV                       | 1        | 1         | 1        |                            |  |
| 11  | E02 138 329 | DISPLAY P.C. BOARD            |                          | 1        | 1         | 1        |                            |  |
| 12  | E02 141 509 | BEARING MOUNT                 |                          | 1        | 1         | 1        |                            |  |
| 13  | E02 268 375 | TERMINAL BLOCK                | ТВ                       | 1        | 1         | 1        |                            |  |
| 14) | E02 268 385 | VARISTOR                      | NR11                     | 1        | 1         | 1        |                            |  |
| 15  | E02 270 350 | INDOOR FAN CAPACITOR          | C11                      | 1        | 1         | 1        | <b>6.0</b> μ <b>F/250V</b> |  |
| 16  | E02 268 382 | FUSE                          | F11                      | 1        | 1         | 1        | 250V 3.0A                  |  |
| 17  | E02 141 468 | RECEIVER P. C. BOARD          |                          | 1        | 1         | 1        |                            |  |
| 18  | E02 001 504 | SLEEVE BEARING                |                          | 1        | 1         | 1        |                            |  |
| 19  | E02 138 307 | INDOOR COIL THERMISTOR        | RT12                     | 1        | 1         | 1        |                            |  |
| 20  | E02 138 308 | ROOM TEMPERATURE THERMISTOR   | RT11                     | 1        | 1         | 1        |                            |  |



Part numbers that are circled are not shown in the illustration.

|     |             |                        |                |      | Q'ty / set | :    |                                      |
|-----|-------------|------------------------|----------------|------|------------|------|--------------------------------------|
| No. | Parts No.   | Parts Name             | Symbol in      |      | MU         |      | Remarks                              |
|     |             |                        | Wiring Diagram | 12NN | 15NN       | 17NN | (Drawing No.)                        |
| 1   | E02 141 232 | CABINET                |                | 1    | 1          | 1    |                                      |
| 2   | E02 141 521 | GRILLE                 |                | 1    | 1          | 1    |                                      |
| 3   | E02 270 245 | SERVICE PANEL          |                | 1    | 1          | 1    |                                      |
| 4   | E02 138 630 | OUTDOOR HEAT EXCHANGER |                | 1    | 1          |      |                                      |
| 4   | E02 147 630 | OUTDOOR HEAT EXCHANGER |                |      |            | 1    |                                      |
| 5   | E02 138 515 | MOTOR SUPPORT          |                | 1    | 1          |      |                                      |
| ٥   | E02 139 515 | MOTOR SUPPORT          |                |      |            | 1    |                                      |
|     | E02 270 900 | COMPRESSOR             | MC             | 1    |            |      | RH167NHDT                            |
| 6   | E02 271 900 | COMPRESSOR             | MC             |      | 1          |      | RH207NHDT                            |
|     | E02 272 900 | COMPRESSOR             | МС             |      |            | 1    | RH231NHDT                            |
| 7   | E02 270 290 | BASE                   |                | 1    | 1          |      |                                      |
| ′   | E02 156 290 | BASE                   |                |      |            | 1    |                                      |
| 8   | E02 270 301 | OUTDOOR FAN MOTOR      | MF             | 1    | 1          | 1    |                                      |
| 9   | E02 141 501 | PROPELLER FAN          |                | 1    | 1          | 1    |                                      |
|     | E02 270 353 | COMPRESSOR CAPACITOR   | C1             | 1    |            |      | <b>25</b> μ <b>F/370V</b>            |
| 10  | E02 271 353 | COMPRESSOR CAPACITOR   |                |      | 1          |      | <b>30</b> μ <b>F/370V</b>            |
|     | E02 272 353 | COMPRESSOR CAPACITOR   |                |      |            | 1    | <b>35</b> μ <b>F/370V</b>            |
| 11  | E02 270 351 | OUTDOOR FAN CAPACITOR  | C2             | 1    | 1          | 1    | 3.0μF/440V                           |
| 12  | E02 270 374 | TERMINAL BLOCK         | ТВ             | 1    | 1          | 1    |                                      |
|     | E02 140 936 | CAPILLARY TUBE         |                | 1    |            |      | $\phi$ 0.12 × $\phi$ 0.071 × 31-1/2  |
| 13  | E02 176 936 | CAPILLARY TUBE         |                |      |            | 1    | $\phi$ 0.12 × $\phi$ 0.079 × 27-9/16 |
|     | E02 077 937 | CAPILLARY TUBE         |                |      | 1          |      | $\phi$ 0.12 × $\phi$ 0.071× 21-5/8   |
| 14  | E02 075 506 | COMPRESSOR RUBBER SET  |                | 3    | 3          | 3    | 3RUBBER                              |
| 15  | E02 139 662 | STOP VALVE(LIQUID)     |                | 1    | 1          | 1    | <b>ø1/4</b>                          |
| 16  | E02 150 661 | STOP VALVE(GAS)        |                | 1    | 1          | 1    | φ <b>5/8</b>                         |
| 17  | E02 270 233 | BACK PANEL             |                | 1    | 1          | 1    |                                      |
| 18  | E02 096 932 | ACCUMULATOR            |                | 1    | 1          | 1    |                                      |
| 19  | E02 138 340 | CONTACTOR              | 52C            | 1    | 1          | 1    |                                      |

#### ACCESSORY AND REMOTE CONTROLLER PARTS

MS09NW (WH) MS12NN (WH) MS15NN (WH) MS17NN (WH)





| No. | Parts No.   | Parts Name               | Symbol in<br>Wiring Diagram | Q'ty / set<br>MS09NW, MS12NN<br>MS15NN, MS17NN<br>(WH) | Remarks<br>(Drawing No.) |
|-----|-------------|--------------------------|-----------------------------|--|--------------------------|
| 1   | E02 268 426 | REMOTE CONTROLLER        |                             | 1  |                          |
| 2   | E02 141 083 | REMOTE CONTROLLER HOLDER |                             | 1  |                          |

#### 1. REFRIGERANT PIPES

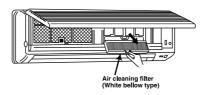
The air conditioner has flared connections its on indoor and outdoor sides. Please use the optional extension pipe as follows.

|        |             |             |               | Additional |          |                     |                                   |
|--------|-------------|-------------|---------------|------------|----------|---------------------|-----------------------------------|
| Model  | Part No.    | Pipe length | Cross-section | A-Gas      | B-Liquid | Insulation          | refrigerant<br>charge<br>R-22(Oz) |
|        | MAC - 440PI | 10ft        |               |            |          |                     |                                   |
| MS09NW | MAC - 441PI | 16ft        |               | 3/8        |          | C 13/16<br>D 1-1/16 | 0                                 |
|        | MAC - 442PI | 23ft        | A B           |            |          |                     |                                   |
|        | MAC - 443PI | 33ft        |               |            |          |                     | 1                                 |
|        | MAC - 670PI | 10ft        |               | 5/8        | 1/4      |                     |                                   |
| MS12NN | MAC - 671PI | 16ft        | C             |            |          | 0.4.7/22            | 0                                 |
| MS15NN | MAC - 672PI | 23ft        |               |            |          | C 1-7/32            |                                   |
| MS17NN | MAC - 673PI | 33ft        | 1             |            |          | D 1-1/16            | 1                                 |
|        | MAC - 674PI | 49ft        | 7             |            |          |                     | 3                                 |

#### 2. AIR CLEANING FILTER

- AIR CLEANING FILTER removes fine dust of 0.01 micron from air by means of static electricity.
- Normal life of AIR CLEANING FILTER is 3 months. However, when it becomes dirty, replace it as soon as possible.
- Clogged AIR CLEANING FILTER may reduce the air conditioner capacity or cause frost on the air outlet.
- DO NOT reuse AIR CLEANING FILTER even if it is washed.
- DO NOT remove or attach AIR CLEANING FILTER during unit operation.

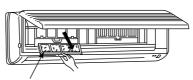
| Part No.   | Model                |
|------------|----------------------|
| MAC-1000FT | MS09NW               |
| MAC-1100FT | MS12NN,MS15NN,MS17NN |



#### 3. DEODORIZING FILTER

- DEODORIZING FILTER removes ammonia and hydrogen sulphide emitted from tobacco, and odors of pets.
- Clean DEODORIZING FILTER every two weeks. If the filter is particularly dirty, clean the filter more often.
- For cleaning, soak the filter in warm water for a while, and then wash and rinse it. Dry the filter in the shade thoroughly.
- When the filter color is still dark even after cleaning, replace the filter with a new one. Replace the filter at least once a year.

| Part No.   | Model                |
|------------|----------------------|
| MAC-1500DF | MS09NW               |
| MAC-1600DF | MS12NN,MS15NN,MS17NN |



Deodorizing filter (Gray sponge type)

• DEODORIZING FILTER and AIR CLEANING FILTER can be attached on either side.







### **HVAC Advanced Products Division**

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